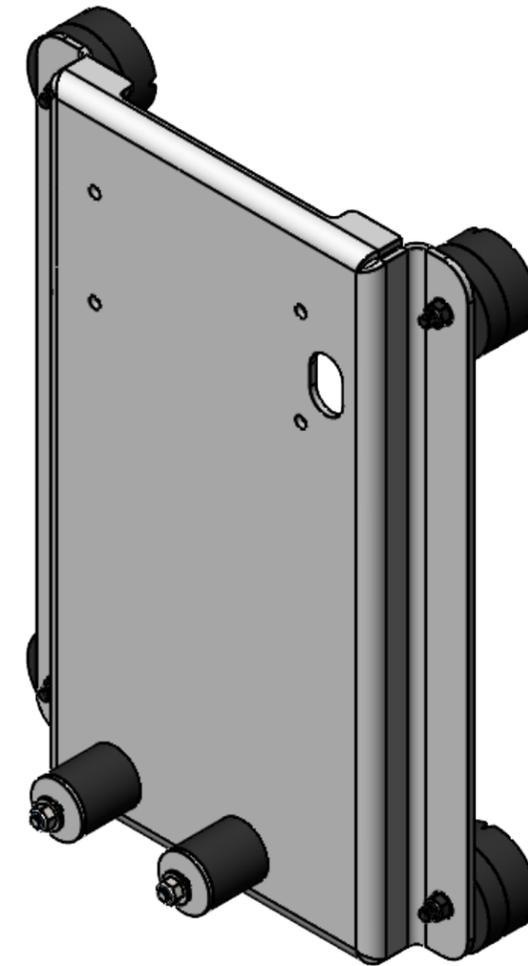


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	85.600.140-01	SOFT WASH FRAME BASE PLATE	1
2	85.600.221-08R2	BASE PLATE SHOCK ABSORBER	2
3	85.660.009HD(R2)	RUBBER FOOT KIT 85 SHORE A DUOMETER	4
4	NA	FLAT WASHER, M8X20, 2mm THICK-ZINC PLATED	4
5	NA	FLAT WASHER, M10X40, 3mm THICK-ZINC PLATED	2
6	NA	Nylock Nut, M8, ZINC PLATED	4

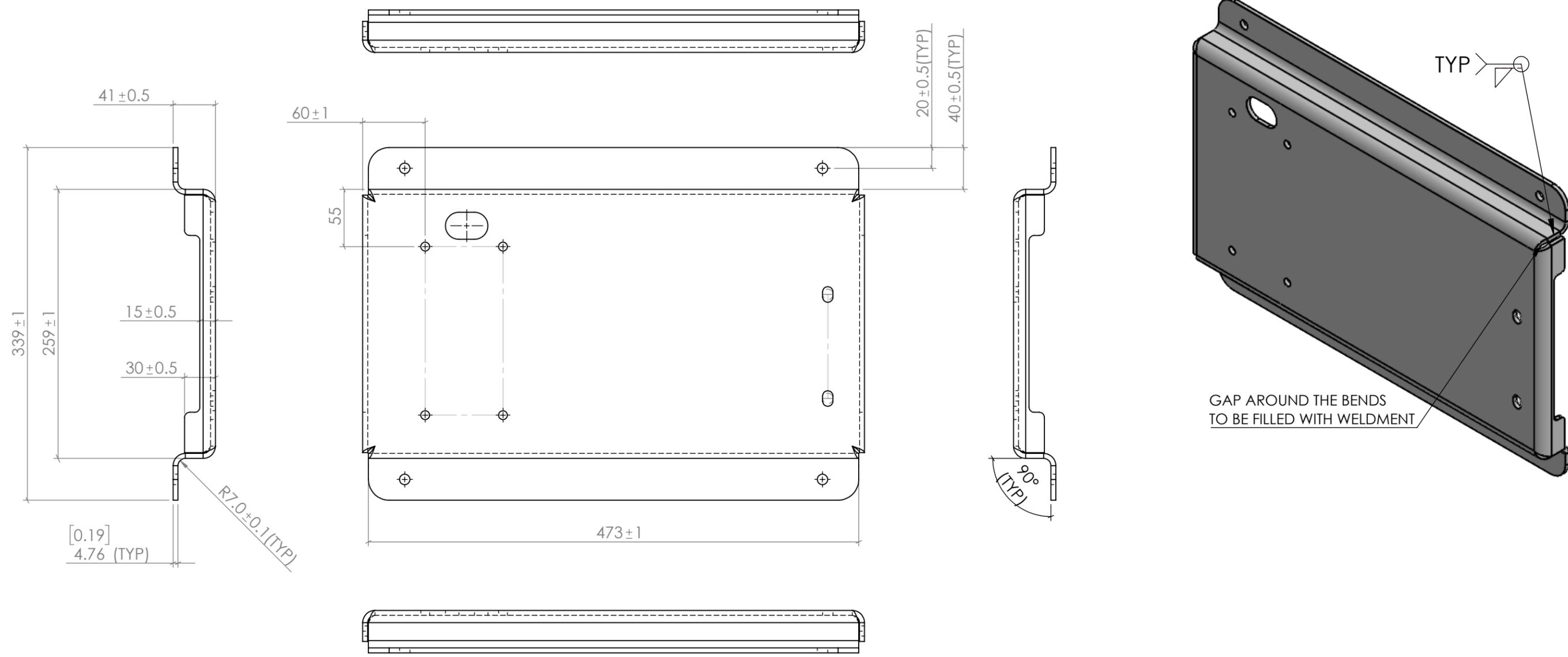


NOTES:

- RUBBER FEET TO BE ASSEMBLED.
- SHOCK ABSORBERSE AND THE RELATED HARDWARE TO BE PACKED IN A PLASTIC BAG.
- ENTIRE ASSEMBLY TO BE PACKED IN A CARDBOARD BOX.

REVISIONS				
REV.	DESCRIPTION	NAME	DATE	CHECKED
1	INITIAL RELEASE			

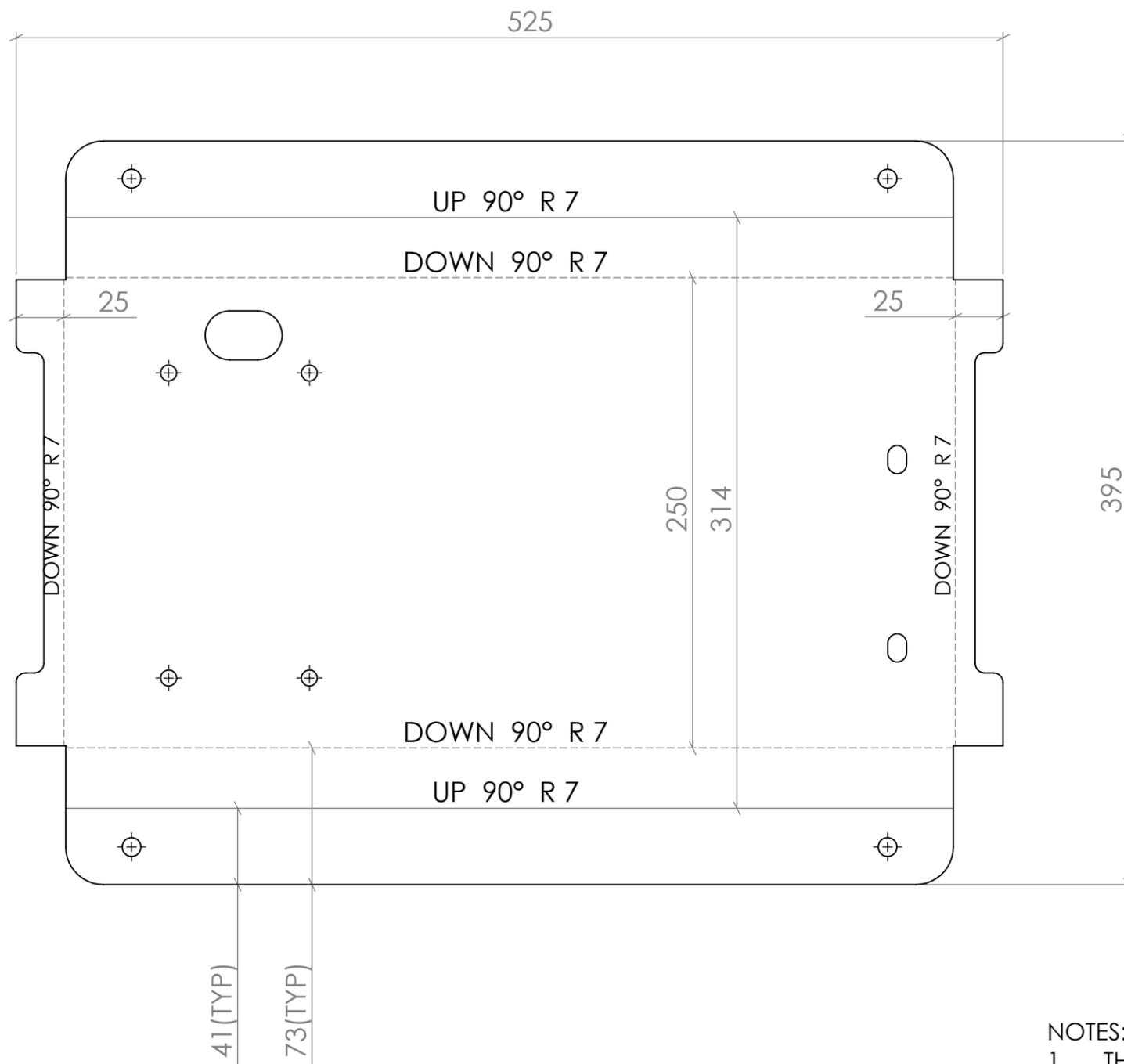
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR BENDS: ±1° ONE PLACE DECIMAL: ±0.1 TWO PLACE DECIMAL: ±0.01	DRAWN BY: HAMID L DATE: 09/27/21	NAME: _____ DATE: _____ TITLE:		
		CHECKED BY: RG DATE: 10/01/21	FRAME FINAL ASSEMBLY		
		APPROVAL BY: _____ NOTE: DO NOT SCALE DRAWING	COMMENTS: FIRST RELEASE	SIZE: B DWG. NO.: 85.600.140 SCALE: 1:4	REV: 1 WEIGHT: 4086.84 SHEET 1 OF 8
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BE POWER EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BE POWER EQUIPMENT IS PROHIBITED.		MATERIAL: 1060 ALUMINUM, 5 GAUGE (4.76)			
		FINISH: SEE DETAILS			



NOTES:

1. INSIDE RADIUS TO BE 7.5mm FOR ALL THE BENDS
2. THE APPLIED GUSSETS ARE 8mm WIDE, 3mm DEEP, AND 3mm THICK.
3. REMOVE SHARP EDGES, AND WELDSLAC
- 4.

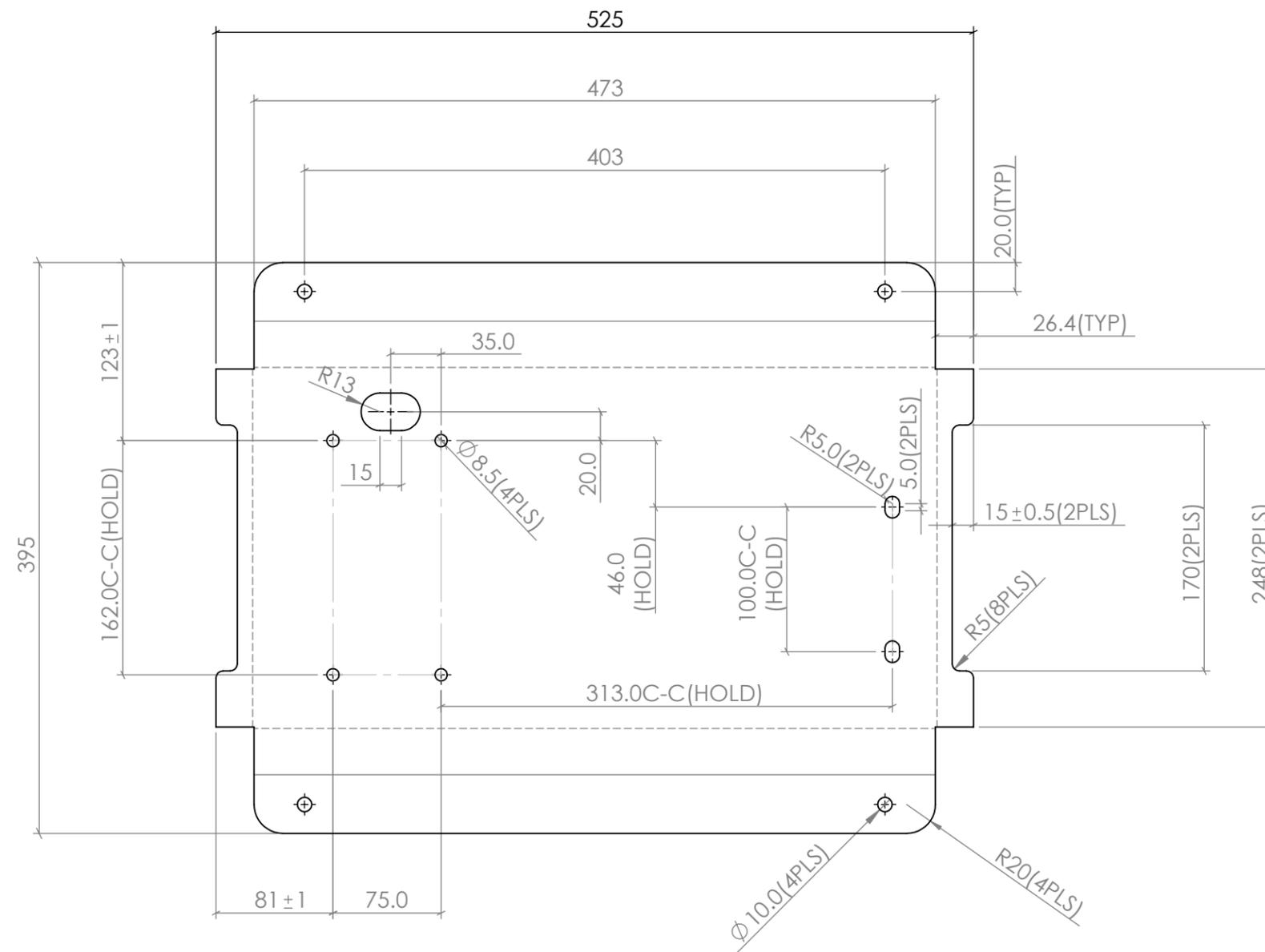
BE POWER EQUIPMENT	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR BENDS: ±1° ONE PLACE DECIMAL: ±0.1 TWO PLACE DECIMAL: ±0.01	DRAWN BY:	NAME	DATE	TITLE: SOFT WASH FRAME BASE PLATE
		CHECKED BY:	HAMID L	09/24/21	
		APPROVAL BY:	RG	10/01/21	
NOTE: DO NOT SCALE DRAWING					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BE POWER EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BE POWER EQUIPMENT IS PROHIBITED.	MATERIAL	COMMENTS: FIRST RELEASE			SIZE
	1060 ALUMINUM, 5 GAUGE (4.76mm)				B
	FINISH				DWG. NO.
NATURAL	85.600.140-01	REV			
		1	SCALE: 1:4	WEIGHT: 2474.22	SHEET 2 OF 8



NOTES:

1. THIS PAGE SHOWS BENDING DETAILS.
- 2.

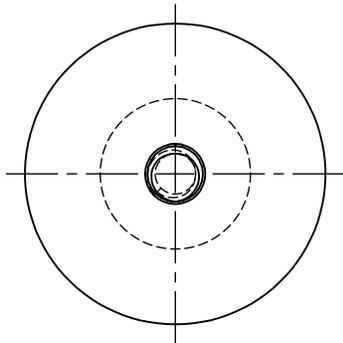
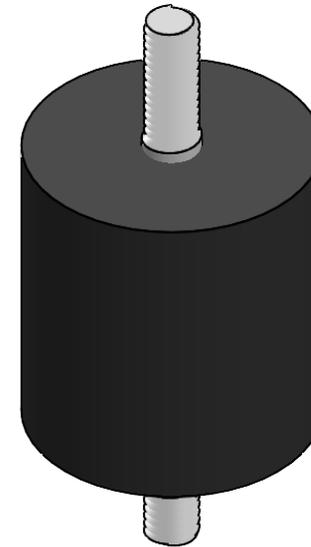
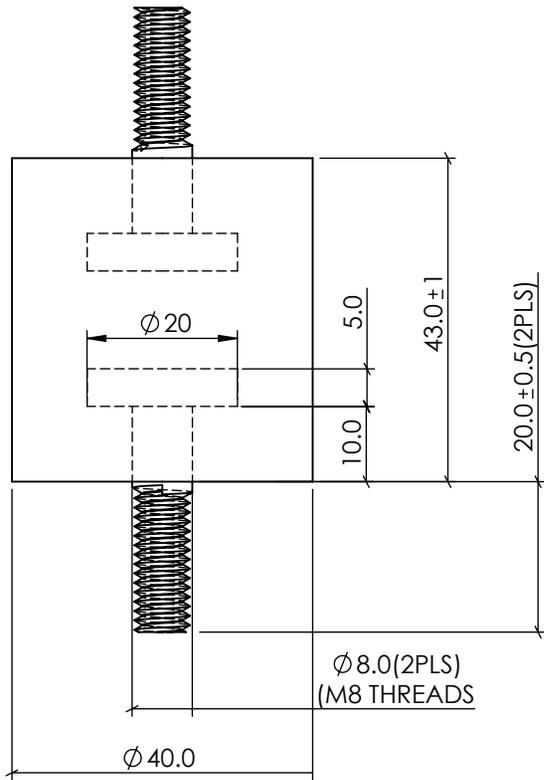
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR BENDS: ±1° ONE PLACE DECIMAL: ±0.1 TWO PLACE DECIMAL: ±0.01	DRAWN BY:	NAME	DATE	TITLE: SOFT WASH FRAME BASE PLATE
		CHECKED BY:	HAMID L	09/24/21	
		APPROVAL BY:	RG	10/01/21	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BE POWER EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BE POWER EQUIPMENT IS PROHIBITED.		NOTE: DO NOT SCALE DRAWING		SIZE B	
MATERIAL 1060 ALUMINUM, 5 GAUGE (4.76mm)		COMMENTS: FIRST RELEASE		DWG. NO. 85.600.140-01	
FINISH NATURAL				REV 1	
				SCALE: 1:3 WEIGHT: 2477.03 SHEET 3 OF 8	



NOTES:

1. THIS PAGE SHOWS PUNCHING DIMENSIO DETAILS.

	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR BENDS: ±1° ONE PLACE DECIMAL: ±0.1 TWO PLACE DECIMAL: ±0.01	DRAWN BY:	NAME	DATE	TITLE: FRAME FINAL ASSEMBLY
		CHECKED BY:	HAMID L	09/27/21	
		APPROVAL BY:	RG	10/01/21	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BE POWER EQUIPMENT. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BE POWER EQUIPMENT IS PROHIBITED.		NOTE: DO NOT SCALE DRAWING			SIZE B
MATERIAL 1060 ALUMINUM, 5 GAUGE (4.76)		COMMENTS: FIRST RELEASE			DWG. NO. 85.600.140
FINISH SEE DETAILS					REV 1
					SCALE: 1:4 WEIGHT: 4086.84 SHEET 4 OF 8



NOTES:

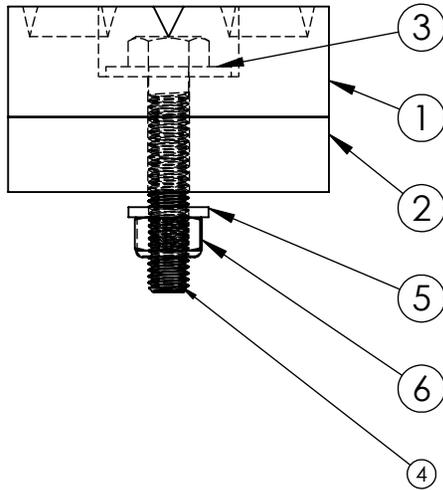
1. DRAWING FOR THE SHOCK ABSORBER IS NOT MEANT TO BE EXACT. A SIMILAR PART MIGHT BE AVAILABLE IN THE MARKET THAT COULD BE SUBSTITUTE, BUT OVERAL SHAPE, AND DIMENSIONS MUST BE HOLD.
2. THE BOLT BLOCKS ARE EMBEDDED IN THE RUBBER.
3. IN THE 2nd. VERSION, ADDED 8mm TO HEIGHT OF THE RUBBER PART (SEE COMMENTS)

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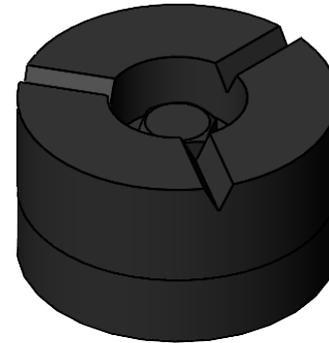
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BE POWERE EQUIPMENT INC.		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	HAMID L	07/17/17	TITLE:		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		12/12/17	SHOCK ABSORBER		
		MATERIAL RUBBER, 65DUROMETER HARDNESS, & M8 BOLTS EMBEDDED IN FINISH	ENG APPR.			SIZE DWG. NO. REV		
NEXT ASSY	USED ON	BLACK RUBBER	MFG APPR.			A	85.600.221-08	2
APPLICATION		DO NOT SCALE DRAWING	Q.A.			SCALE: 1:1 WEIGHT: 464.11 SHEET 5 OF 8		
			COMMENTS:	FIRST RELEASE				

2

1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	85.660.009HD-01R2	RUBBER FOOT (BLACK)	1
2	85.600.009HD-02R2	RUBBER FOOT SPACER (BLACK), 15mm THICK	1
3	NA	FLAT WASHER, M8X25, 2mm THICK- BLACK ZINC PLATED	1
4	NA	BOLT- HEX HEAD, M8X45- BLACK ZINC PLATED	1
5	NA	FLAT WASHER, M8X16, 2mm THICK- BLACK ZINC PLATED	1
6	NA	Nylock Nut, M8, BLACK ZINC PLATED	1



NOTES:

- ENTIRE ASSEMBLY TO BE PACKED AS A KIT.
- IN THE 2nd. REVISION, HARDNESS IS CHANGED TO 80 ± 5 SHORE A DUROMETER (WAS 85).

PROPRIETARY AND CONFIDENTIAL
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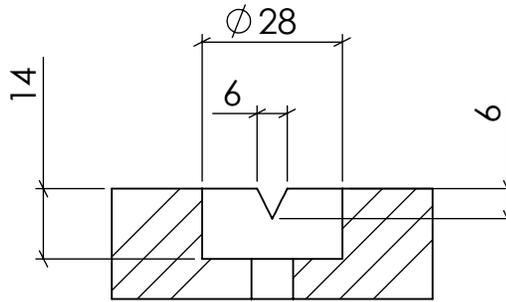
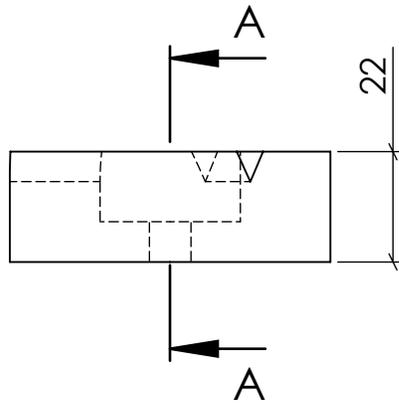
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	BE POWER EQUIPMENT INC.	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	DRAWN HAMID L	03/10/20	TITLE: RUBBER FOOT KIT 85 SHORE A DUOMETER	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED DN	04/29/20		
		MATERIAL SEE DETAILS	ENG APPR.			
		FINISH BLACK (SEE DETAILS)	MFG APPR.			
NEXT ASSY	USED ON		Q.A.		SIZE A	DWG. NO. 85.660.009HD
APPLICATION		DO NOT SCALE DRAWING	COMMENTS: IN THE 2ND. REVISION, HARDNESS IS CHANGED TO 80 ± 5 (WAS 85)		REV 2	
					SCALE: 1:1.5	SHEET 6 OF 8

2

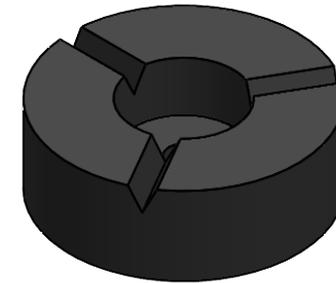
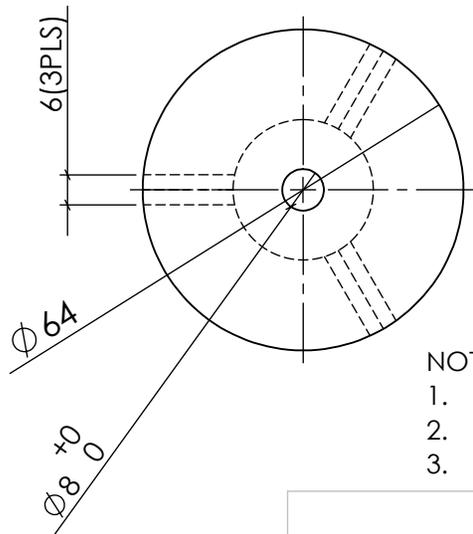
1

2

1



SECTION A-A



NOTES:

1. DO NOT USE RECYCLED MATERIAL.
2. MATERIAL TO BE BLACK EPDM, 80+ -5 SHORE A DUROMETER HARDNESS.
3. IN THE 2nd. REVISION, HARDNESS IS CHANGED TO 80±5 SHORE A DUROMETER (WAS 85).

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	HAMID L	03/06/20
		TOLERANCES:	CHECKED	DN	04/29/20
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:	IN THE 2nd. REVISION, HARDNESS IS CHANGED TO 80±5 SHORE A DUROMETER (WAS 85).	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL EPDM, 80±5 SHORE A DUROMETER			
	NEXT ASSY	USED ON	FINISH	BLACK	
	APPLICATION		DO NOT SCALE DRAWING		

TITLE:		
RUBBER FOOT (BLACK)		
SIZE	DWG. NO.	REV
A	85.660.009HD-01	2
SCALE: 1:1.5	WEIGHT: 71.73	SHEET 7 OF 8

2

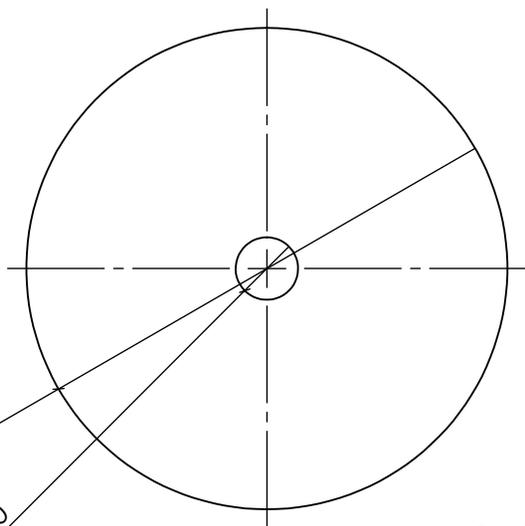
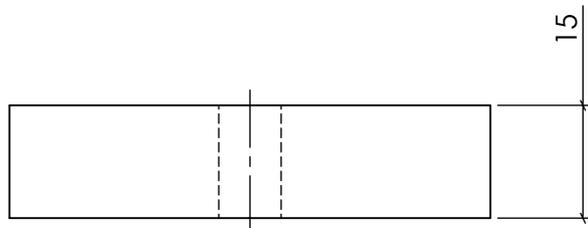
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2

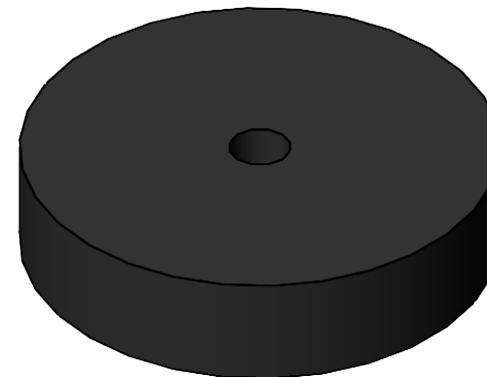
1

B

B



$\phi 64$
 $\phi 8.3 \begin{matrix} +0.3 \\ -0.0 \end{matrix}$



NOTES:

1. DO NOT USE RECYCLED MATERIAL.
2. MATERIAL TO BE BLACK EPDM, 80+ -5 SHORE A DUROMETER HARDNESS.
3. IN THE 2nd. REVISION, HARNESS IS CHANGED TO 80±5 SHORE A DUROMETER (WAS 85).

A

A

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: RUBBER FOOT SPACER (BLACK), 15mm THICK
		DIMENSIONS ARE IN INCHES	DRAWN	HAMID L	03/06/20	
		TOLERANCES:	CHECKED	DN	05/04/20	
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE A DWG. NO. 85.600.009HD-02 REV 2
		THREE PLACE DECIMAL ±	COMMENTS:	IN THE 2nd. REVISION, HARDNESS IS CHANGED TO 80±5 (WAS 85)		
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1
		MATERIAL				WEIGHT: 42.70
		BLACK EPDM, 80±5 SHORE A DUROMETER				SHEET 8 OF 8
		FINISH				
		BLACK				
		DO NOT SCALE DRAWING				
	NEXT ASSY	USED ON				
	APPLICATION					

2

1