

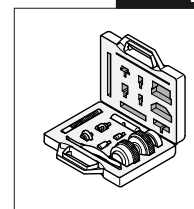
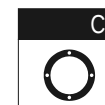
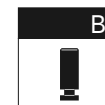
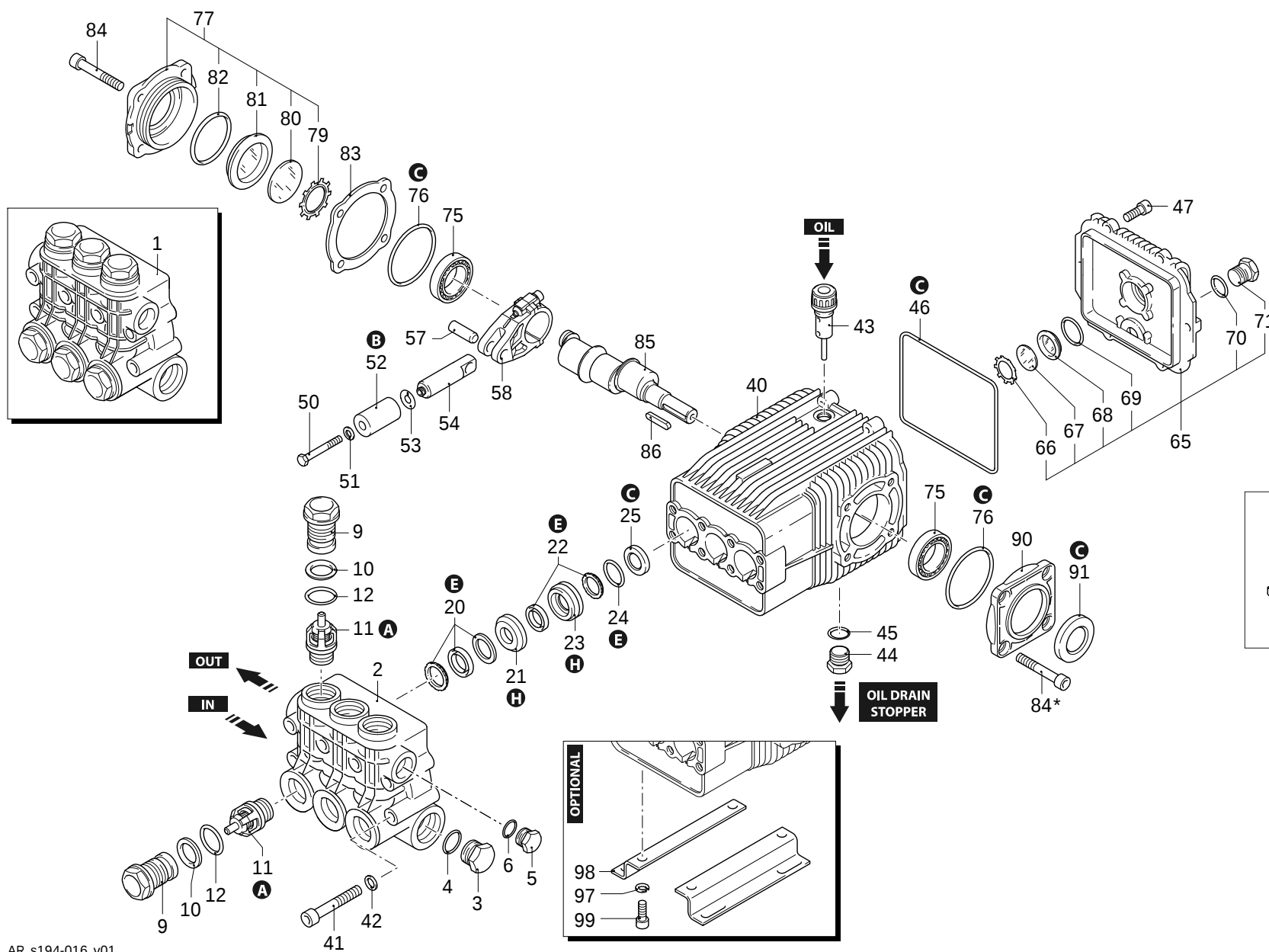


Series 194
SXW

N

1450rpm

ø 24mm



AR_s194-016_v01

28/11/2023



Series 194
SXW

N

1450rpm

ø 24mm

P	Code	Description	Q	Note	Validity
1	1949220	Head assembly	Ø 18	1	
2	1942530	Head		1	
3	820361	Plug	1/2" G brass	1	C=40Nm
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54
5	1980740	Plug	3/8" G brass	1	C=20Nm
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54
9	1940940	Plug		6	C=60Nm
10	1941070	Ring	anti-extrusion	6	
11	1949051	Complete valve		6	
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54
20	1944620	Gasket		3	Lubricate with grease Molykote PG54
21	1942470	Piston guide	front Ø 18	3	
22	1942690	Water seal		3	Lubricate with grease Molykote PG54
23	1942480	Piston guide	rear Ø 18	3	
24	820490	O-ring	Ø 34,65x1,78	3	
25	1940560	Ring	seal	3	
40	1941330	Pump body		1	
41	1940260	Screw	TCEI M10x80	8	C=50Nm
42	650530	Washer		8	
43	1140370	Oil plug	with oil dipstick	1	
44	1980740	Plug	3/8" G brass	1	C=20Nm
45	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54
46	1940410	O-ring	Ø 132x3	1	
47	1200430	Screw	TCEI M6x16	6	Screw with Loxeal 55-14 / C=10Nm
50	1941640	Screw	TE M6x60	3	Screw with Loxeal 55-14 / C=7Nm
51	1340600	Washer		3	
52	1941020	Piston	Ø 18	3	
53	1383190	Plate		3	
54	1940960	Piston	guide	3	
57	1940060	Pin		3	
58	1940051	Connecting-rod	aluminium	3	Lubricate with grease Molykote BR2 PLUS / C=20Nm
65	1949010	Cover	complete	1	
66	1260430	Ring		1	
67	1780690	Plate		1	
68	1260250	Level gauge		1	
69	1140450	O-ring	Ø 20,24x2,62	1	Lubricate with grease Molykote PG54
70	1980740	Plug	3/8" G brass	1	C=20Nm
71	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54

P	Code	Description	Q	Note	Validity
75	1140410	Bearing		2	
76	1941380	O-ring	Ø 66,34x2,62	2	
77	1949011	Cover		1	
79	1941290	Ring		1	
80	1941260	Plate		1	
81	1941270	Level gauge		1	
82	100410	O-ring	Ø 34,6x2,62	1	
83	1941390	Shim 0.05mm		1	
83	1941400	Shim 0.10mm		1	
83	1941410	Shim 0.19mm		1	
83	1941420	Shim 0.25mm		1	
84	850370	Screw	TCEI M8x16	4	C=24,5Nm
84*	850370	Screw	TCEI M8x16	4	C=24,5Nm
85	1940970	Shaft	7 marked	1	
86	650250	Key		1	
90	1941240	Support		1	
91	820681	Ring	seal	1	Screw with Loxeal 55-14 / C=10Nm
97	200231	Washer		4	
98	1940370	Foot		2	
99	1940380	Screw	TCEI 10x18	4	C=50Nm
A	2871	Valve kit		1	
B	2872	Piston kit	Ø 18	1	
C	2873	Oil seal kit		1	
E	2874	Water seal kit	Ø 18	1	
H	42120	Piston guide kit	Ø 18	1	
L	2248	Tools kit	Head maintenance	1	

Revision: 1

Oil type: SAE 15W40

Validity: < XX/YY = From week/year

Date: 28/11/2023

Oil quantity: 0,870 Kg

C= *Tightening torque (Tolerance +0 ÷ -10%)*

* = *Not present for electric pump*