

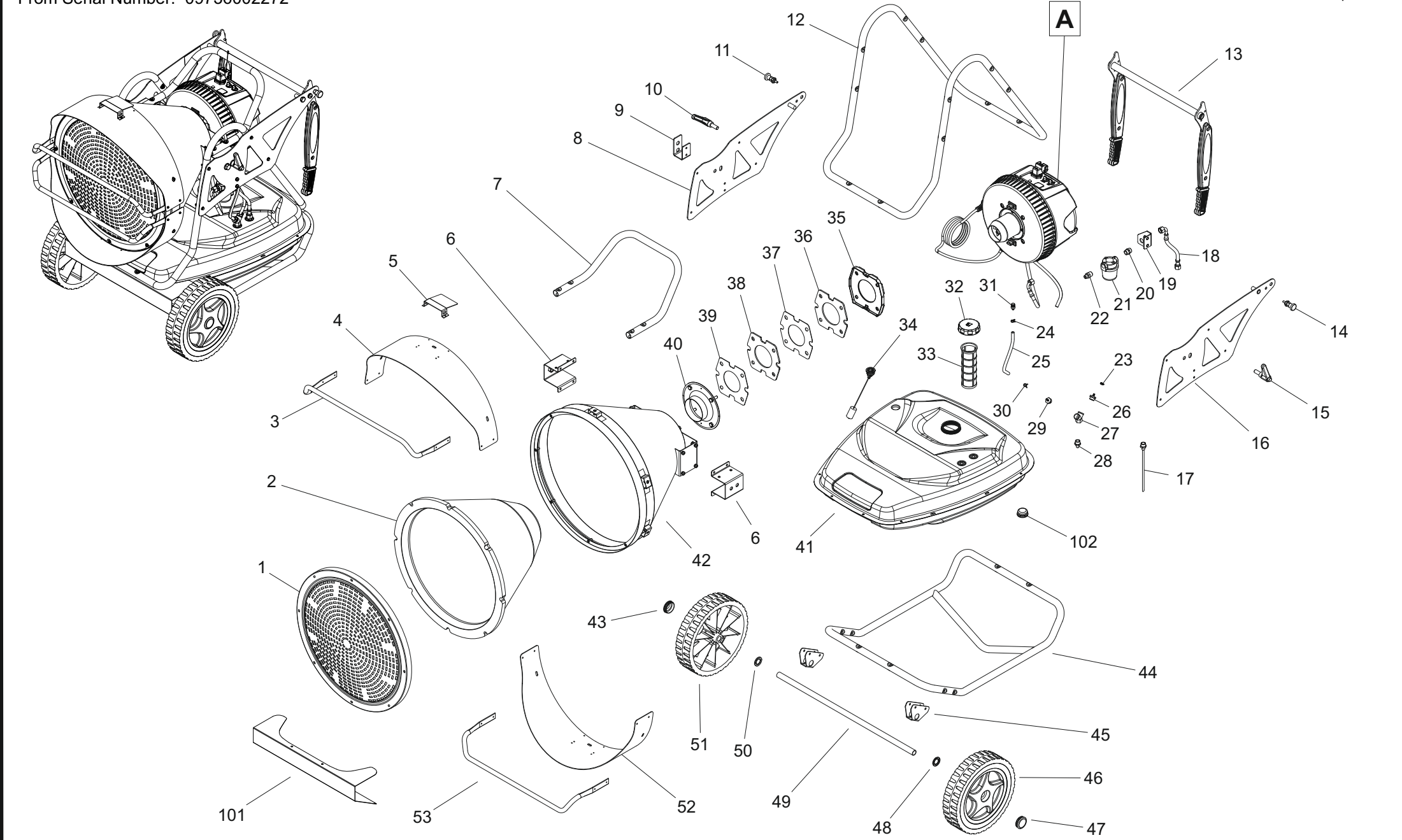
MODEL XL91 - 230 V / 50 Hz

UNIT 1

ILLUSTRATED PARTS BREAKDOWN

From Serial Number: 09736002272

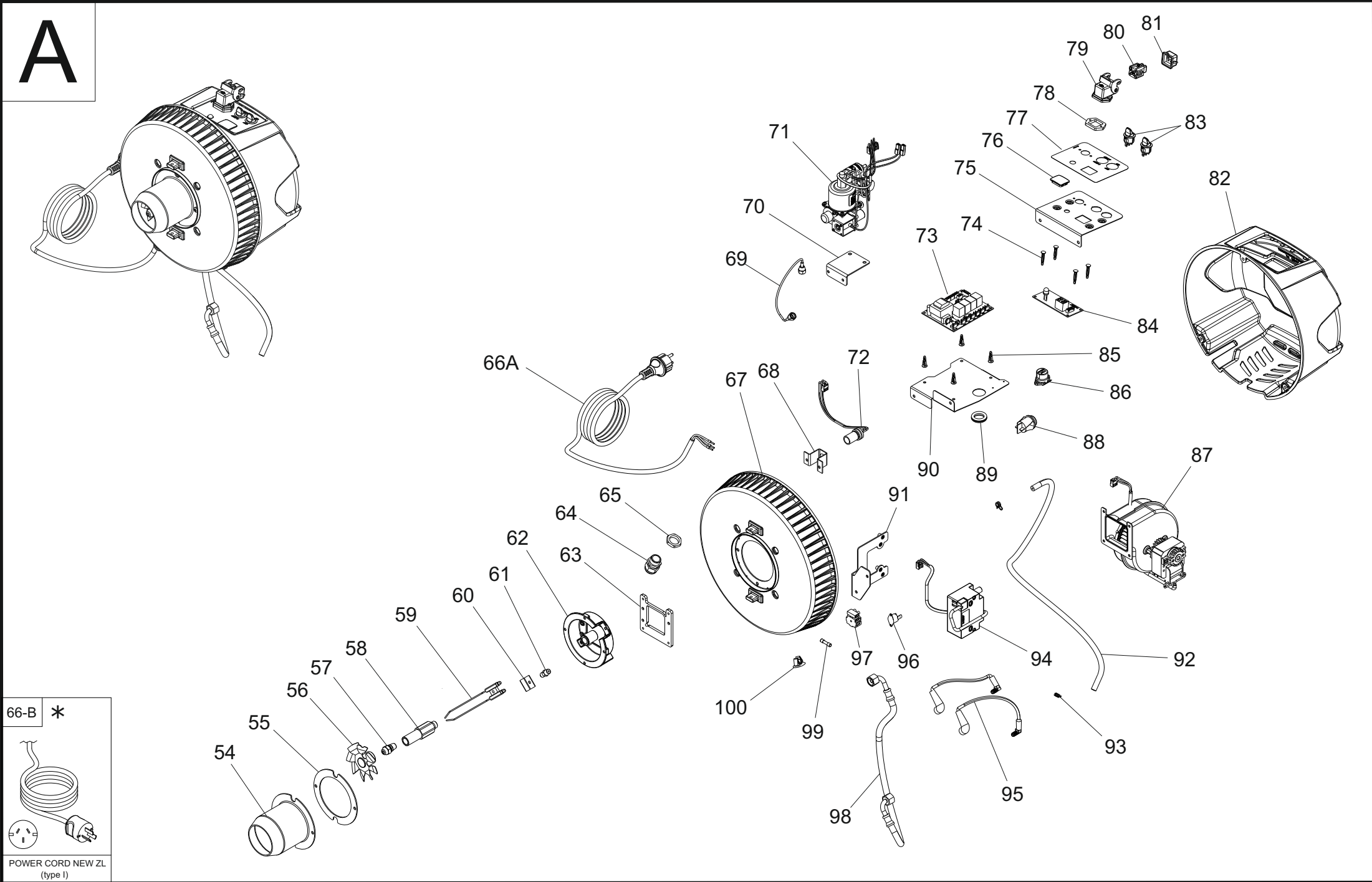
Rev -- Sept. 2016



MODEL XL91 - 230 V / 50 Hz

UNIT 2

ILLUSTRATED PARTS BREAKDOWN



# MODEL XL91 230 V - 50 Hz

UNIT 3

PARTS LIST

| Pos. | Code N°  | Description              |
|------|----------|--------------------------|
| 1    | 4117.043 | RADIATION PLATE          |
| 2    | 4117.633 | INSULATION CONE          |
| 3    | 4117.623 | PROTECTION TUBE          |
| 4    | 4117.671 | PROTECTION SHIELD        |
| 5    | 4117.732 | LABEL PLATE              |
| 6    | 4117.662 | SUPPORT BRACKET          |
| 7    | 4117.684 | HANDLE                   |
| 8    | 4117.666 | SIDE PLATE               |
| 9    | 4117.661 | POWER CORD BRACKET       |
| 10   | 4117.294 | ROTATION KNOB            |
| 11   | 4117.152 | HANDLES PIN              |
| 12   | 4117.659 | UPPER CHASSIS            |
| 13   | 4117.645 | HANDLES ASSEMBLY         |
| 14   | 4117.152 | HANDLES PIN              |
| 15   | 4117.294 | ROTATION KNOB            |
| 16   | 4117.667 | SIDE PLATE               |
| 17   | 4117.446 | SUCTION PIPE WITH NIPPLE |
| 18   | 4117.698 | SUCTION FIBER PIPE       |
| 19   | 4117.639 | FILTER BRACKET           |
| 20   | 4117.757 | STRAIGHT NIPPLE          |
| 21   | 4031.070 | OIL FILTER               |
| 22   | 4034.378 | STRAIGHT NIPPLE          |
| 23   | 4290.027 | CLIP                     |
| 24   | 4290.027 | CLIP                     |
| 25   | 4201.062 | RUBBER PIPE              |
| 26   | 4117.709 | PIPE HOLDER              |
| 27   | 4117.664 | PIPE Y                   |
| 28   | 4117.447 | STRAIGHT ADAPTER         |
| 29   | 4117.709 | PIPE HOLDER              |
| 30   | 4290.027 | CLIP                     |
| 31   | 4260.246 | BREATH VALVE             |
| 32   | 4034.283 | TANK CAP                 |
| 33   | 4290.213 | TANK FILTER              |
| 34   | 4260.123 | FUEL GAUGE               |
| 35   | 4117.631 | ALUMINIUM PLATE          |
| 36   | 4117.634 | PAPER GASKET             |
| 37   | 4117.632 | FIBER GASKET             |
| 38   | 4117.634 | PAPER GASKET             |
| 39   | 4117.632 | FIBER GASKET             |
| 40   | 4117.689 | FLANGE                   |
| 41   | 4117.653 | TANK                     |
| 42   | 4117.760 | COMBUSTION CHAMBER       |
| 43   | 4111.480 | WHEEL CAP                |
| 44   | 4117.658 | LOWER CHASSIS            |
| 45   | 4117.678 | AXLE BRACKET             |
| 46   | 4110.978 | WHEEL                    |
| 47   | 4111.480 | WHEEL CAP                |
| 48   | 4111.072 | BLOCK WASHER             |
| 49   | 4117.680 | AXLE                     |
| 50   | 4111.072 | BLOCK WASHER             |
| 51   | 4110.978 | WHEEL                    |
| 52   | 4117.071 | PROTECTION SHIELD        |
| 53   | 4117.623 | PROTECTION TUBE          |

# MODEL XL91 230 V - 50 Hz

UNIT 3

PARTS LIST

| Pos.      | Code N°  | Description                   |
|-----------|----------|-------------------------------|
| 54        | 4117.607 | CHAMBER TUBE                  |
| 55        | 4117.609 | TUBE GASKET                   |
| 56        | 4117.610 | TURBOLATION DISK              |
| 57        | 4117.750 | NOZZLE                        |
| 58        | 4117.619 | NOZZLE HOLDER                 |
| 59        | 4117.618 | ELECTRODES                    |
| 60        | 4117.686 | ELECTRODES BRACKET            |
| 61        | 4290.053 | CONNECTION STRAIGHT           |
| 62        | 4201.033 | COMBUSTION HEAD               |
| 63        | 4117.688 | COMBUSTION HEAD FLANGE        |
| 64        | 4150.528 | POWER CORD HOLDER             |
| 65        | 4100.656 | POWER CORD HOLDER WASHER      |
| 66A       | 4117.614 | POWER CORD SCHUKO             |
| 66B       | 4117.811 | POWER CORD NEW ZEALAND        |
| 67        | 4117.603 | BURNER FLANGE                 |
| 68        | 4201.259 | PHOTOCELL BRACKET             |
| 69        | 4201.456 | OIL PIPE                      |
| 70        | 4117.605 | PUMP BRACKET                  |
| 71        | 4117.606 | PUMP                          |
| 72        | 4201.260 | PHOTOCELL                     |
| 73        | 4201.452 | PC-BOARD                      |
| 74        | 4290.028 | SPACERS                       |
| 75        | 4117.690 | DISPLAY BRACKET               |
| 76        | 4201.068 | DISPLAY COVER                 |
| 77        | 4117.642 | DISPLAY LABEL                 |
| 78        | 4201.426 | THERMOSTAT CONNECTION SPACER  |
| 79        | 4160.647 | THERMOSTAT CONNECTION         |
| 80        | 4161.400 | THERMOSTAT PLUG               |
| 81        | 4162.970 | THERMOSTAT CAP                |
| 82        | 4201.526 | BURNER COVER                  |
| 83        | 4034.223 | SWITCH                        |
| 84        | 4201.424 | DISPLAY BOARD                 |
| 85        | 4290.021 | SPACERS                       |
| 86        | 4260.110 | ANTI-TILT SWITCH              |
| 87        | 4117.687 | VENTILATION MOTOR             |
| 88        | 4260.233 | RESET SWITCH                  |
| 89        | 4290.003 | WIRE PROTECTION               |
| 90        | 4117.665 | PC-BOARD BRACKET              |
| 91        | 4117.615 | TRANSFORMER BRACKET           |
| 92        | 4117.608 | RUBBER PIPE                   |
| 93        | 4290.027 | CLIP                          |
| 94        | 4260.253 | HIGH TENSION TRANSFORMER      |
| 95        | 4117.613 | HIGH TENSION TRANSFORMER WIRE |
| 96        | 4032.883 | SAFETY THERMOSTAT             |
| 97        | 4117.685 | TERMINAL BLOCK                |
| 98        | 4117.699 | OIL PIPE                      |
| 99        | 4514.409 | FUSE                          |
| 100       | 4117.700 | CAP                           |
| 101       | 4117.762 | FRONT PROTECTION              |
| 102       | 4100.632 | TANK DRAIN CAP                |
| NOT SHOWN |          |                               |
| 103       | 4117.747 | WIRES KIT                     |

**MODEL XL91 230 V - 50 Hz**

UNIT 3

*RECOMMENDED PARTS LIST*

| Pos. | Code N°  | Description              |
|------|----------|--------------------------|
| 1    | 4117.043 | RADIATION PLATE          |
| 2    | 4117.633 | INSULATION CONE          |
| 21   | 4031.070 | OIL FILTER               |
| 57   | 4117.750 | NOZZLE                   |
| 71   | 4117.606 | PUMP                     |
| 72   | 4201.260 | PHOTOCELL                |
| 73   | 4201.452 | PC-BOARD                 |
| 87   | 4117.687 | VENTILATION MOTOR        |
| 94   | 4260.253 | HIGH TENSION TRANSFORMER |
| 96   | 4032.883 | SAFETY THERMOSTAT        |