



**ANNOVI
REVERBERI**®
The Power of Experience

**AR 30
AR 40**

140° F - Max Water Temp
1" - Suction AR30
1 1/4" Suction AR40
1/2" NPT - Outlet



INSTRUCTION MANUAL

AR30 - 550 RPM - SEMI-HYDRAULIC TWO DIAPHRAGM PUMP

MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	HP POWER	WEIGHT LBS.
AR30-SP	9.6	36.2	580	40	2.9	20.5
AR30-SP/A3/4	9.6	36.2	580	40	2.9	20.5
AR30-GR3/4-GCI	9.6	36.2	580	40	2.9	33.0

AR40 - 550 RPM - SEMI-HYDRAULIC TWO DIAPHRAGM PUMP

MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	HP POWER	WEIGHT LBS.
AR40-SP	12.2	46.3	580	40	3.5	20.5
AR40-SP/A3/4	12.2	46.3	580	40	3.5	20.5
AR40-GR3/4-GCI	12.2	46.3	580	40	3.5	33.0

GCI - Pump with a mounted control unit.

DIAPHRAGM KITS

MODEL	DESCRIPTION
AR43285	BlueFlex
AR43283	Desmopan
AR43282	Buna

VALVE KITS

MODEL	DESCRIPTION
AR1917	Valves

O-RING KITS

MODEL	DESCRIPTION
AR1916	O-Rings

OIL

MODEL	DESCRIPTION
AR64532D	Oil
AR64532D-C	Case (6)Oil

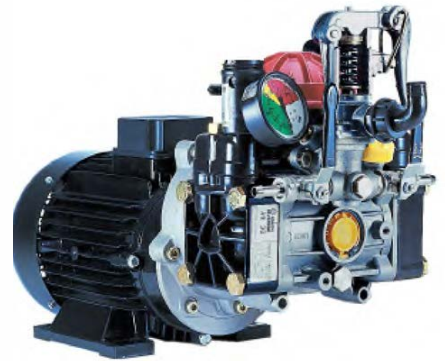
AR 30 AR 40



**AR30-SP
AR40-SP
Pump with Base**



**AR30-SP/A3/4
AR40-SP/A3/4
Pump with
3/4" Thru Shaft**



**AR30-EM230-1
3 HP 230 Volt
Single Phase Motor**



**AR30-GR3/4-GCI
AR40-GR3/4-GCI
Pump with Gearbox &
Control Unit**



**AR30-CR3/4-GCI
AR40-CR3/4-GCI
Pump with Gearbox
& Control Unit**

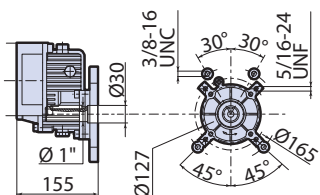


Drive Options

Gearbox Kit AR1666: 3/4" for 5-6 HP Gas Engines



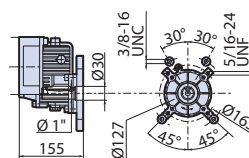
Gearbox for four stroke engines with SAE J609a flange



Gearbox Kit AR1636: 3/4" for 5-6HP Gas Engine



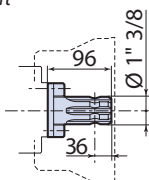
Gearbox for four stroke engines with SAE J609a flange



Shaft Kit AR43393: 1 3/8" 6 Splined Shaft



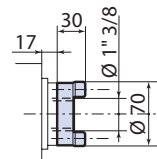
1 3/8" universal shaft



Shaft Kit AR43394: 1 3/8" 6 Spline Female



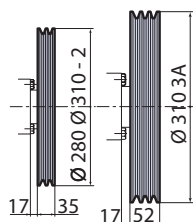
1 3/8" female



Pulley Kits



Pulley



Kit Appl. P AR1504 11" 2A

Kit Appl. P AR1495 12.2" 2A

Kit Appl. P AR1520 12.2" 3A

Hydraulic Motor Flange Kit



AR43397

For models AR30, AR50, AR303, AR403, AR503 (SP Models Only)

Fits SAE 2-bolt A Flange Motors with 1" Shaft

Shaft Kit: 1" Male Solid Keyed Shaft



AR43387 - for model AR30
AR43388 - for model AR50
AR43390 - for model AR503, AR303, AR403

Kit includes a male 1" keyed shaft adapter, mounting bracket and necessary hardware.

Shaft Kit 1 3/8" Female PTO Kit AR1704



For model AR30, AR50



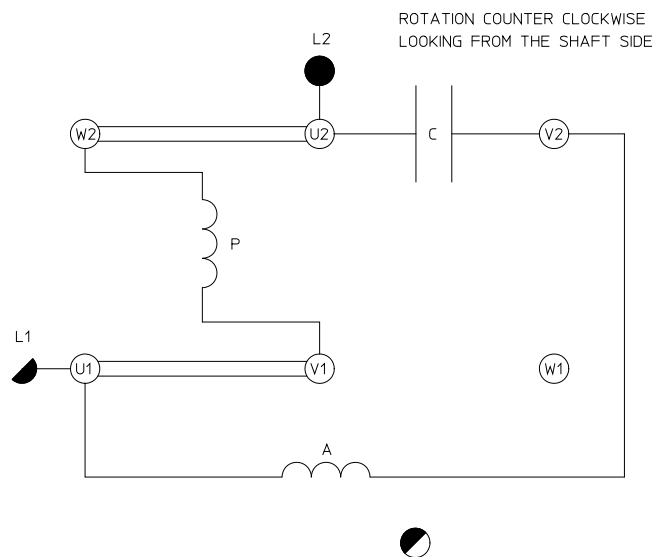
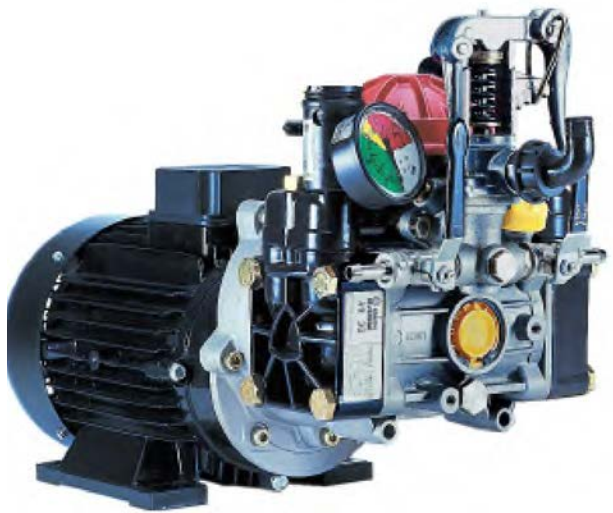
Electric Motor Drive

AR30-EM230-1

3 HP 230 Volt Single Phase Motor

4 Pole 1700 RPM Operation

**IP54 Protection Against Rain and
Splashing Water.**



L1 AND L2 ARE THE TERMINALS FOR THE CONNECTIONS OF THE WIRES FROM THE POWER CABLE

AR30-EM230-1 550 RPM - SEMI-HYDRAULIC TWO-DIAPHRAGM PUMP						
MODEL	GPM	L/MIN	PSI	BAR	Amp Draw	WEIGHT LBS.
AR30-EM230-1	9.2	36.2	0	0	5.8	69.5
	8.9	33.7	200	14	10	
	8.6	32.5	400	28	15	



Control Unit GI40 & GIC40

GI40 and GIC40 Control Units:

Control units are available for easy flow and pressure control of your sprayer system. These units include a manual dump valve and adjustable pressure relief valve to control pressure, a liquid-filled pressure gauge to monitor pressure, and shut-off valves to control flow.



Control Unit Operation

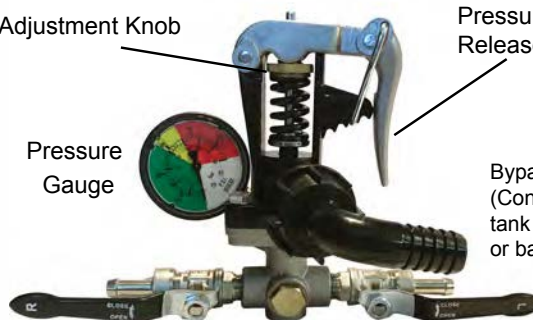
- On pumps AR30 and AR40, adjust the pressure by clamping the relief valve adjustment lever down.
- With the bale hook in the number one position, the pressure is about 100 psi; number two is about 250 psi; number three is about 450 psi; number four is about 550 psi.
- These pressures can be adjusted by using the fine adjustment knob located on top of the relief valve spring. The fine adjustment knob can be rotated when the relief valve lever is in the up position.
- On pumps AR30 and AR40, the pressure is released by lifting up the relief valve adjustment lever with the bale hook on the number 1 position.

Fine Adjustment Knob

Pressure Adjustment & Release Lever

Pressure Gauge

Bypass Return Outlet
(Connect directly to the tank without restrictions or ball valves.)



Hose Barb Outlet 2 Places



Intended uses

The pump is designed and constructed for incorporation in plants and machinery (spraying machines for the protective treatment of agricultural crops and garden plants). **All other uses constitute misuse unless approved by the manufacturer's technical service**

The pump must be used in a manner appropriate to its technical data (see "Technical Data"), and must not be modified or improperly used.

Misuses

Do not put the pump into service until the plant or machinery in which it is incorporated has been declared compliant with the relevant national and local legal requirements.

Do not use the pump in a potentially explosive atmosphere.

Do not use the pump for **flammable**, toxic or corrosive liquids or liquids with unsuitable density, especially **seawater, adhesives, bitumens, asphalt sealers, two-step curing compounds, concrete sealers, liquefied gases or solvents** of any kind, paints of any kind or liquids containing solids in suspension, and in all cases **do not** use with any liquid unless certain that it is compatible with the materials used in the pump circuit.

Do not draw in liquids at temperatures above 50°C or below 5°C.

Do not use the pump in drinking water supply systems.

Do not use the pump on products for human consumption.

Do not use the pump on pharmaceutical products.

Do not use the pump without first checking that the intake and delivery circuit pipelines are correctly secured and free from leaks.

Do not use the pump without the safety devices provided: guards for shafts and drive couplings and suitably rated relief valve on the delivery circuit.

Do not use the pump to wash or spray: people, animals or delicate items, live electrical equipment or chemicals whose characteristics are not known.

Safety devices



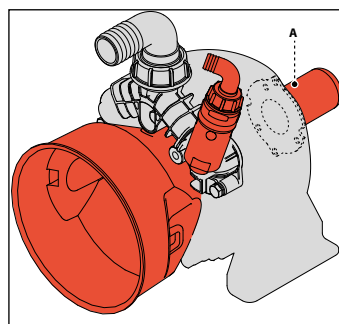
Danger - Warning

Never tamper with or by-pass the safety devices. Maintain all safety devices regularly to ensure they all work efficiently.

The drawing shows the position of the safety devices mounted on the machine.

Additional safety devices must be added as necessary during the design phase (see "Installation information").

A) Fixed guard: provides protection against accidental contacts with the drive shaft when in operation.



Residual risks

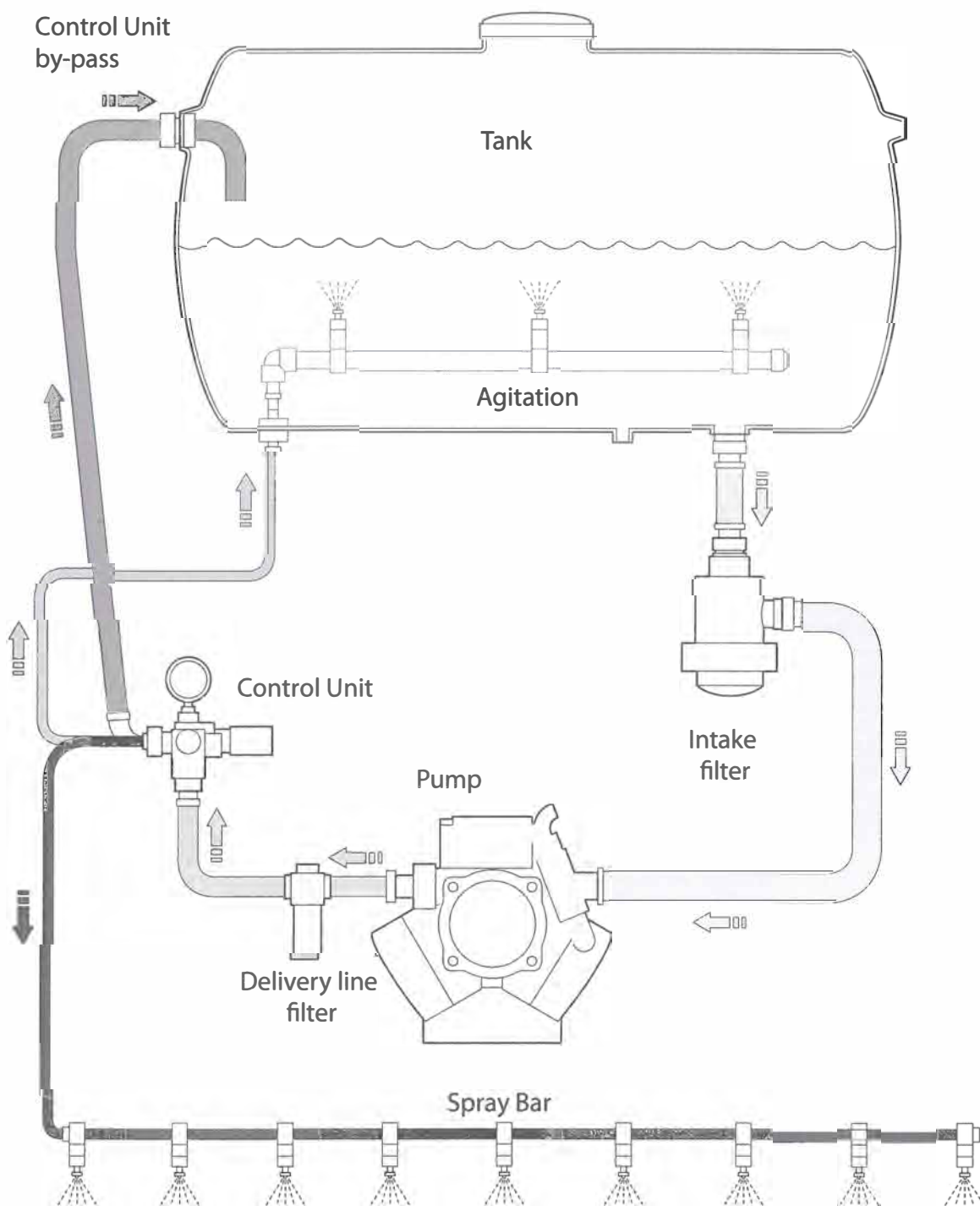
Even if the safety regulations and information provided in the manual are complied with, the residual risks described in the declaration of incorporation still apply when the pump is in operation.



INSTALLATION INSTRUCTIONS

Installation diagram (guideline)

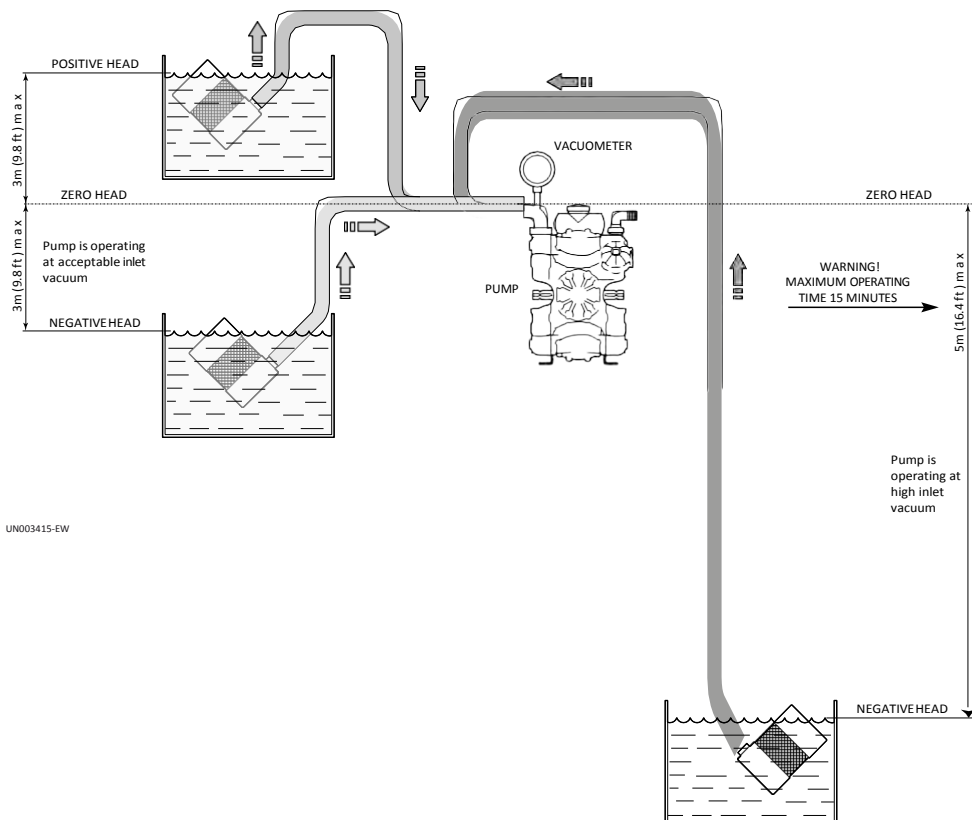
The following is a simplified illustration of the typical installation layout and is purely guideline.



General guidelines on water supply connection

To operate correctly, the diaphragm pump must draw in liquids from containers at atmospheric pressure. **Do not supply the pump with pressurised liquids.**

For continuous duty, the pump should not draw in water by gravity from containers with liquid level at heights above 3 m.



UN003415-EW

For continuous duty, the pump should not draw in liquids by vacuum from containers with the liquid level more than 3 m below the pump intake fitting and the circuit must consist of hoses of length and diameter appropriate to the pump intake fitting (see "Technical Data"), free from restrictions and elbows, and with a filter of suitable capacity (see "Installation").

For occasional duty, such as filling water supply tanks, the pump can be operated at a vacuum drawing in liquids from reservoirs having the surface of the liquid up to 5 m below the pump intake fitting, for periods of no more than 15 minutes.

Drawing in liquids from lower levels or for longer times causes cavitation in the pump circuit and reduces the lifetime of the diaphragms, valves and mechanical parts.



Safety recommendations for handling and lifting

Before starting the operations, organise the intended working area so that the materials can be lifted and handled in safety.

Unloading, loading, handling and lifting operations must be carried out by skilled, authorised, specifically trained staff.

During lifting and handling operations, the people not involved in the operations must remain at a safe distance.

For lifting, use hooks and ropes which are free from damage and appropriate for the load to be lifted.

Packaging description and unpacking

The packaging normally consists of a cardboard box for easy, safe transport.

Depending on the quantity of goods to be shipped and the place of destination, packages may be fixed on a pallet for easier lifting and handling.

Check the weight of the item on the transport documents to allow the use of suitable lifting equipment.

When unpacking, check that all components are present and intact. If items are missing or damaged, contact the dealer or manufacturer to agree the procedures to be followed.

The packaging material must be disposed of appropriately in accordance with the relevant statutory requirements.

Transport

The pump may be shipped by a variety of means of transport (road, rail, sea or air) depending on its destination. Secure the packaging firmly to the vehicle during transport, to prevent random movement.

Storage

In the event of a lengthy period out of use, place the pump (in its packaging if possible, or otherwise protected) under cover, protected from the weather.

Do not store in places where the ambient conditions might impair the pump's operating condition over time.

Safety recommendations for installation

Take all possible precautions to allow the pump to be installed in a safe, risk-free manner.

All installation phases must be taken into consideration when designing the machinery or plant in which the pump is to be installed.

The design must consider all mounting points, the means of transmission of the energy sources, and the protective and safety devices required by the relevant regulations to prevent the risk of injury.



INSTALLATION INSTRUCTIONS

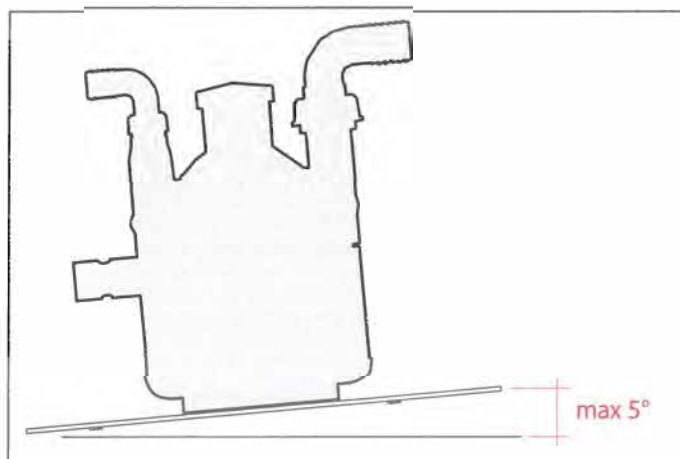
Installation

- The crankshaft may turn in either direction.
- The water connection with the pump must be made using hoses of suitable diameter, in all case no less than that of the pump fittings, securing them to the fittings using good quality clamps. The intake hose must be coil-reinforced to prevent restrictions.
- The pump inlet must be fitted with a filter having suitable capacity for the pump delivery rate and must be designed to generate a vacuum of no more than - 7 Hg. This value can be measured by connecting a vacuum gauge to the pump intake fitting.
- The rated pressure of the outlet hose, fittings and clamps must be no less than the maximum rated pressure of the pump. Replacing the intake and outlet fittings provided on the pump by the manufacturer with smaller diameter alternatives may reduce the pump's performance and void the warranty.

Mounting the pump

The pump must be installed on a horizontal surface with no flexible components between it and the mounting surface.

The illustration shows the maximum permitted pump installation angle beyond which proper lubrication of the crank mechanism is not ensured.



Fix the pump by bolting the pump base onto the machine with suitable bolts, tightening appropriately.



Safety recommendations for use

Before start-up, the operator must perform the necessary safety checks.

In the event of leaks from the pressurized pipes, stop the pump at once and fix the leak.

Do not operate the pump above the limits set by the manufacturer to increase its performance.

Preliminary checks

If the pump has a pressure accumulator, check its level of inflation, see "Checking the inflation pressure".

Check the fittings of the hoses and the pump's intake and delivery circuits to prevent restrictions, the intake of air and leaks of liquid.

Check the pump tank oil level as described in the "Checking the oil level" section.

Before putting the pump into operation, check that the control unit is set for low pressure with the adjustment lever released.

Starting and stopping the pump

To start the pump, proceed as described below.

1. When starting the pump, keep the control unit lever in the full bypass position until the pump has primed.
2. After starting the pump, and after the pump is primed, move the control unit lever into the pressure regulation position desired.
3. During the first few hours of operation, check that the oil level in the tank remains between the minimum and maximum limits. If top-ups are required, use A/R diaphragm pump oil, AR64532D.

To stop the pump, proceed as described below.

1. Reduce the pressure by releasing the control unit lever.
2. Stop the pump.



MAINTENANCE INSTRUCTIONS

Safety recommendations for maintenance



Caution - Take Care

Before doing any maintenance work, depressurise the water system and isolate the pump from all energy sources.

When the jobs are done, before restarting the pump, check that no tools, rags or other materials have been left close to moving parts or in hazardous zones.

Replace any excessively worn components with original parts and use the lubricants recommended by the manufacturer.

Scheduled maintenance table			
Frequency	Component	Procedure	Reference
Every working day	Filter	Inspect filter cartridge	See "Inspecting the filter"
	Pump	Checking the oil level	See "Checking the oil level"
	Connection of pump to power source (pulley, belt, coupling)	Inspection	-
	Pump	Inspect mounting	See "Inspecting the pump mounting"
	Pipes and connections	Inspection	See "Inspecting the connections and pipes"
Every 100 working hours	Pressure accumulator (if installed)	Check inflation pressure	See "Checking the inflation pressure"
	Reduction gear (if installed)	Check oil	See "Checking the oil level"

Dispose of the worn-out components and lubricants in accordance with the relevant statutory requirements.

Carry out the routine maintenance procedures specified by the manufacturer to keep the pump safe and performing well.



Table of lubricants

The pump is delivered complete with high-performance 30 weight, non-detergent oil suitable for the intended ambient conditions (see "Environmental operating limits").

Inspecting the pump mounting

Check that the pump's fixing screws have not become loose.

If necessary, tighten them with the driving torque stated in the installation design.

Inspecting the connections and pipes

- Inspect the connections for leaks.

Leaks can normally be dealt with by tightening the connections properly.

If leaks from the intake pipeline connections are noticed, the seals must be repaired.

- Inspect the hoses.

If the pipes show signs of aging, breakage, swelling, rubbing, etc., they must be replaced.

Inspecting the Filter

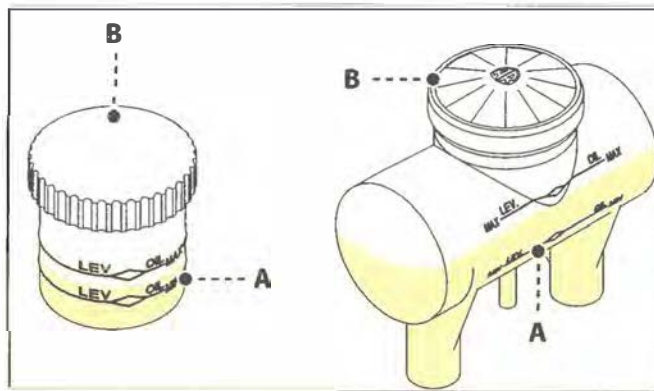
- Inspect the filter cartridge.

If the cartridge is fouled, wash it thoroughly to remove the dirt.

If the cartridge is torn or cracked, it must be replaced.

Checking the oil level

- Check the oil with the pump level, ensuring that it has been running for at least 5 minutes in normal working conditions.
- If the oil level is not between the MIN and MAX marks on the tank, add or remove oil to restore this level and check, still with the pump running, that the oil level does not vary so much that it leaks from or is no longer visible in the tank.
- If necessary, top up with oil with A/R Premium Diaphragm Pump oil.
- Check the oil level regularly, as it may vary significantly with the operating conditions.



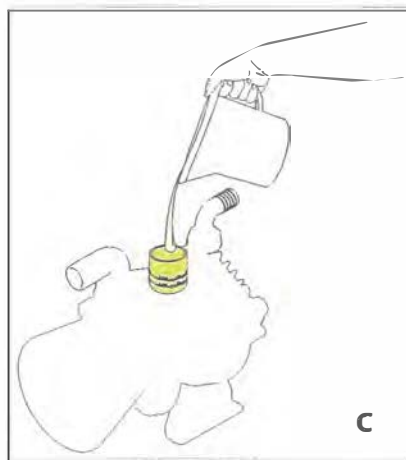
To top up with oil proceed as described below.

- 1) Unscrew the cap (B) and pour in oil (C).
- 2) Screw the cap (B) back into place.



A/R Pump Oil
P/N AR64532D
Specifically Formulated for
A/R Diaphragm Pumps

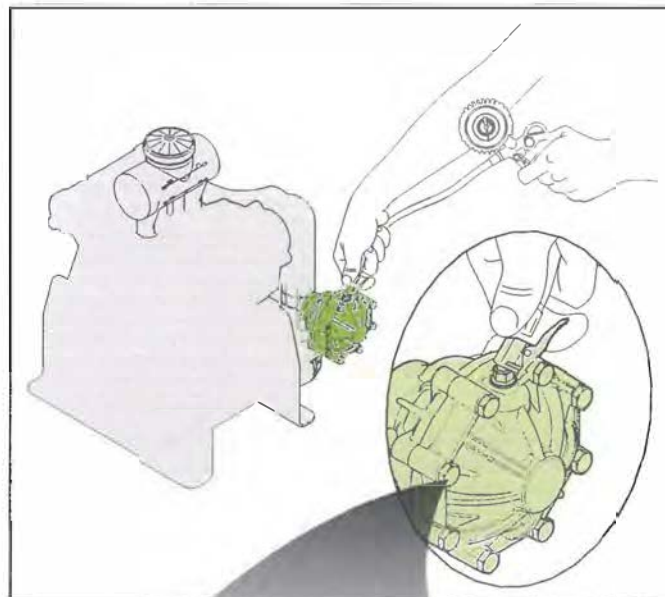
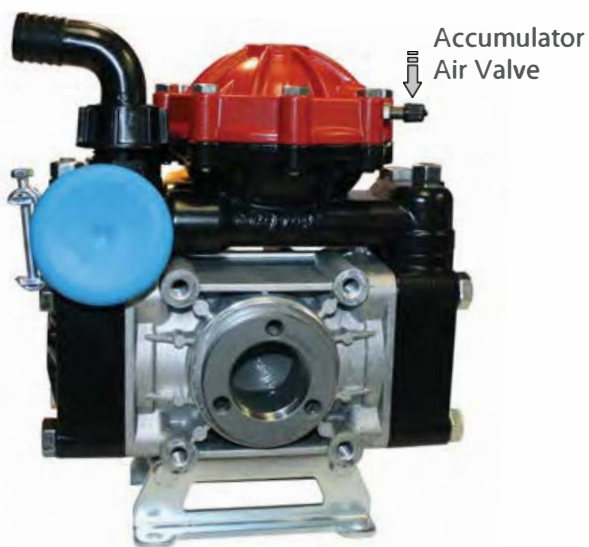
- Advanced Lubrication Technology
- BlueFlex® Diaphragm Compatible
- SAE 30 Non-Detergent Oil

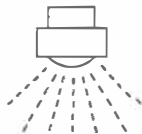
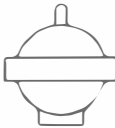




Checking the inflation pressure

If the pump has a pressure accumulator, check its level of inflation, with the pump shutoff using an air chuck fitted with a pressure gauge. The accumulator is inflated by the manufacturer for use of the pump at its maximum pressure. For adaptation of the accumulator pressure to the working pressure, refer to the table below.



			
bar	psi	bar	psi
1-3	15-44	1	15
3-12	44-174	1-3	15-44
12-20	174-290	3-5	44-73
20-50	290-725	5-7	73-102



MAINTENANCE INSTRUCTIONS

Pump Storage

It is important to comply with the recommendations for storage in the operator's manual of the machine into which the pump is incorporated.

For the pump itself, at the end of pumping operations it is essential to flush out the internal circuit by pumping clean water. After this, open the intake circuit to the air and leave the pump in operation until the internal circuit is completely empty. Following this simple procedure at the end of every operating session will prevent the retention inside the pump of products which are often corrosive and may damage its liquid circuit over the long-term.

If the pump is in storage during the winter in locations with severe weather conditions, it is very important to flush out the internal circuit as described above and then fill the pump with A/R Pump Saver, AR64511. Then take care to drain the liquid from the system and the pump.

Putting the pump back into service

Before putting the pump back into service after storage, check the oil level and the tightness of the mounting screws.

Scrapping the pump

Used units must be disposed of in compliance with local legislation.



A/R Pump Saver

P/N 64511

Protects Pumps from
Freezing Conditions



TROUBLESHOOTING



The information provided is intended to provide guidance how to deal with malfunctions which may occur during use.

Some of these procedures may be carried out by skilled staff, while others have to be performed at specialised service centres since they require the use of specific equipment as well as detailed knowledge of repair operations.

Problem	Cause	Remedy
The pump does not prime properly.	Intake circuit not airtight.	Tighten, repair or replace hoses and fittings as necessary.
	Control unit switching lever on "Pressure" setting.	Move control switching lever to "By-pass" setting.
The pump does not require the required pressure.	Seat and plate of intake and delivery valves worn.	Replace the worn valves.(1)
	Nozzles worn or too large in diameter.	Replace the worn nozzles. Use nozzles of suitable diameter.
	Restriction in intake circuit.	Remove the restriction from the circuit.
	Intake filter fouled.	Clean the filter cartridge.
Pressure gauge needle wobbles, pressure pulsating.	Intake circuit not airtight.	Clean or replace the intake and delivery valves. (1)
	Residual air left inside pump.	Discharge the air by opening a ball valve/central unit connected to the delivery side with the pump in operation.
	Valve plate stuck to its seat.	Tighten, repair or replace hoses and fittings as necessary.
	Pressure accumulator deflated	Inflate accumulator to the correct pressure.
Uneven flow of liquid to nozzles.	Pressure accumulator deflated	Inflate accumulator to the correct pressure.
Increase in noise and simultaneous drop in oil level (pump cavitation).	Restriction in intake circuit.	Remove the restriction from the circuit.
	Intake filter fouled.	Clean the filter cartridge.
	Pump drawing in liquid from too low a level.	See "Pump Intake Conditions" section.



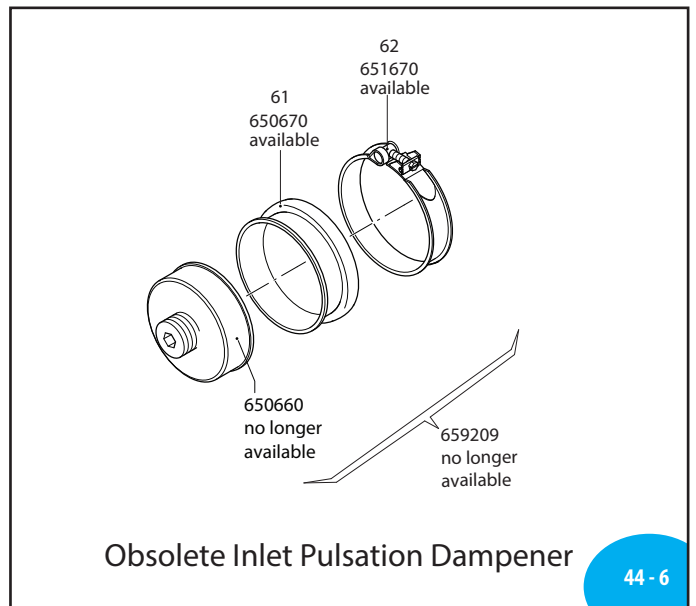
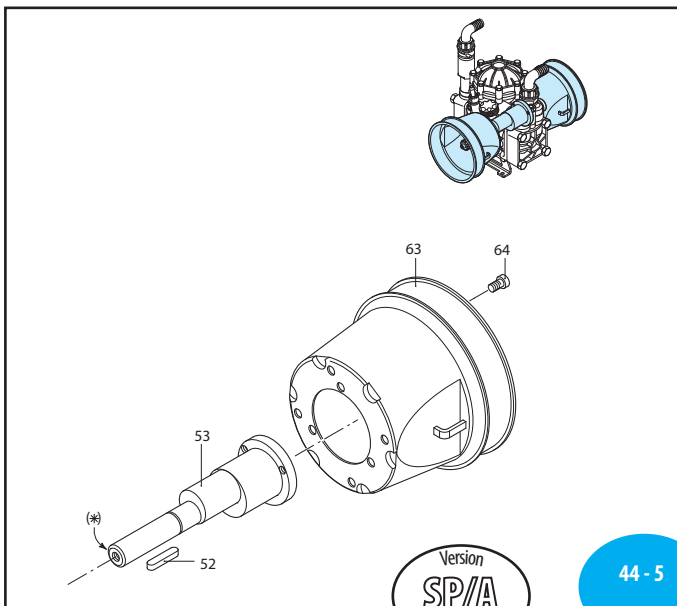
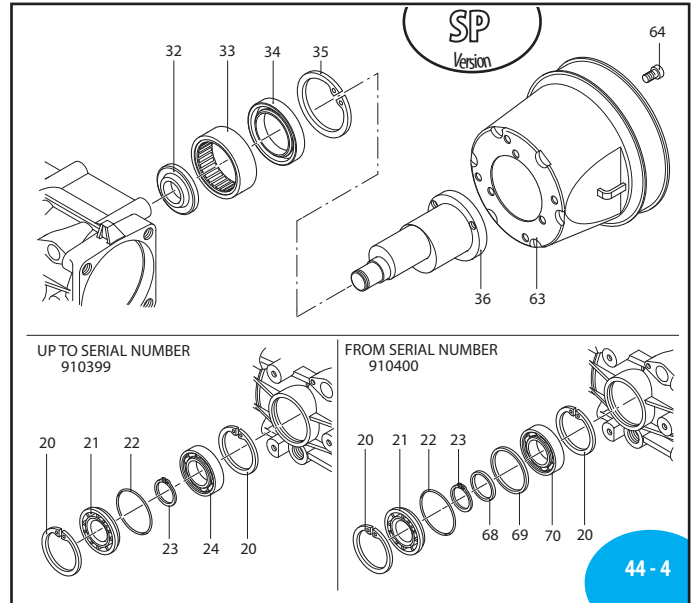
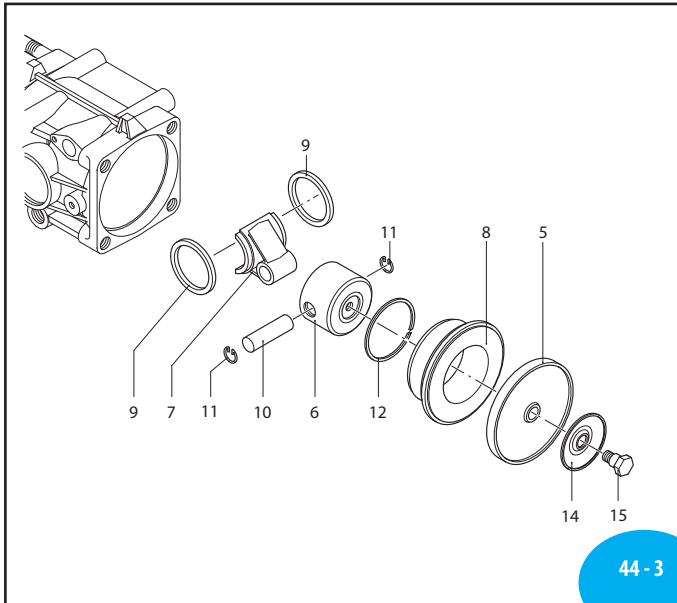
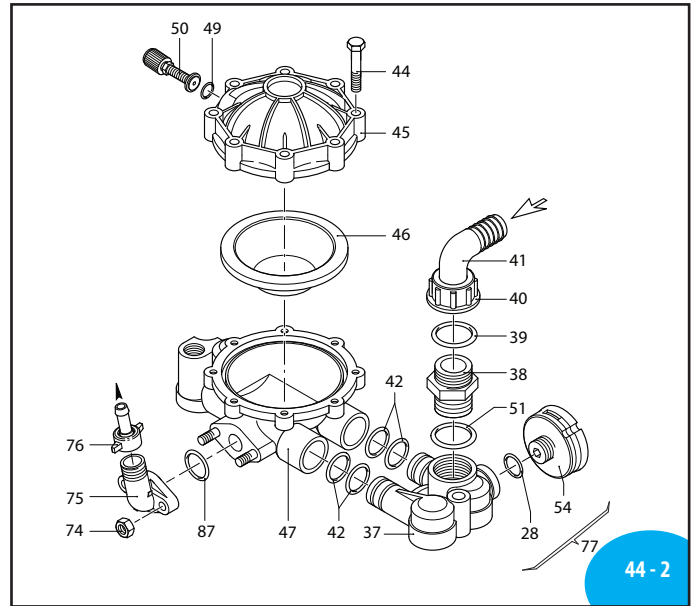
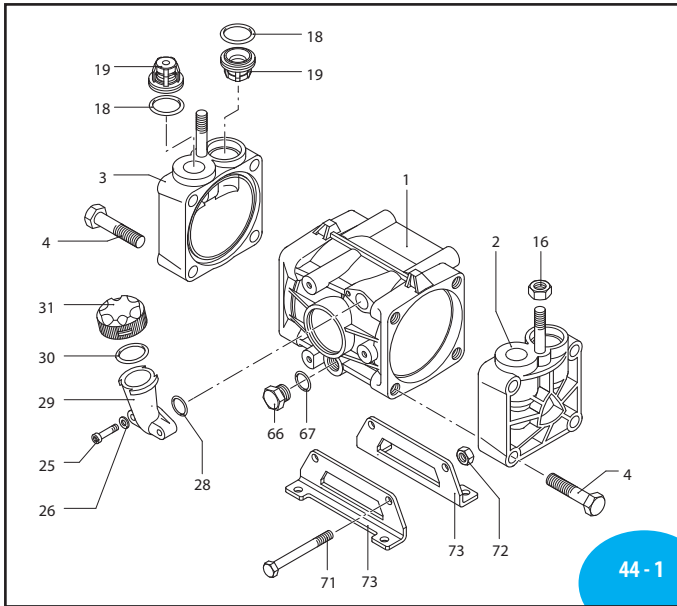
TROUBLESHOOTING



Problem	Cause	Remedy
Oil on pump body or base.	Oil seal on pump shaft worn.	Replace the worn oil seal.
	Oil pressure inside pump too high.	Restore correct oil level in tank.
Pump using too much oil (oil flowing from delivery port) or oil whitish in color (water/oil emulsion in tank).	One or more diaphragms ruptured.	Stop the pump at once. Replace the diaphragms (1)

A.R. NORTH AMERICA

AR 30 / AR 40



AR 30 / AR 40

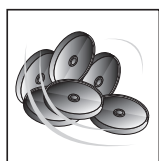
	SP	SP/A3/4
AR30	31732	31733
AR40	33044	33045

Pos	Code	Description	Qty	Note
1	620011	Pump body	1	
2	620101	Head	1	
3	620102	Head	1	
4	621430	Bolt TE M12x55	8	T445*
5	620080	Diaphragm	2	NBR
	620081	Diaphragm	2	Viton
	620085	Diaphragm	2	Desmopan
	620082	Diaphragm	2	BlueFlex™
6	620120	Piston Ø 56	2	
7	620140	Connecting-rod	2	
8	620110	Sleeve	2	AR30
	622190	Sleeve	2	AR40
9	580470	Ring connecting rod	2	
10	380300	Pin	2	
11	380080	Ring circlip Øi 14	4	
12	160230	Piston ring	2	
14	1040180	Retaining washer	2	
15	580360	Hub pin	2	T180*
16	180150	Nut M10	2	T350*
18	620030	O-ring Ø 25.80x3.53	4	
	620031	O-ring Ø 25.80x3.53	4	Viton
19	629050	Valve	4	
20	111120	Ring circlip Øi 47	2	
21	620020	Cover	1	
22	620210	O-ring Ø 40.95x2.62	1	
23	620291	Ring circlip Øe 20	1	
24	620191	Bearing	1	
25	850850	Bolt TCEI M6x30	2	T90*
26	550331	Washer	2	
28	180101	O-ring Ø 17.5x2	2	
29	550030	Oil sight glass	1	
30	550040	O-ring Ø 26.65x2.62	1	
31	550050	Cap Orange	1	AR30
	550052	Cap Black	1	AR40
32	620160	Spacer	1	
33	550060	Bushing	1	
34	620130	Ring seal	1	
35	620330	Ring circlip Øi 65	1	
36	620170	Shaft	1	(N) AR30
	622200	Shaft	1	AR40
37	620150	Manifold	1	
38	550340	Fitting 1" G M-M	1	AR30
	450120	Fitting 1" G - 1 1/4" G M-M	1	AR40
39	550350	O-ring Ø 23.81X2.62	1	AR30
	390290	O-ring Ø 29x3	1	AR40
40	550242	Ring nut 1" G	1	AR30
	550870	Ring nut 1 1/4" G	1	AR40
41	550370	Elbow 1"	1	AR30
	580040	Elbow 1 1/4" G	1	AR40
42	390060	O-ring Ø 20.63x2.62	4	
44	621780	Bolt TE M8x40	8	T180*

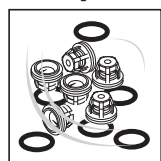
Pos	Code	Description	Qty	Note
45	620230	Semi air chamber upper	1	Red
	629211	Semi air chamber upper / w-air valve	1	
46	550194	Air chamber Diaphragm	1	BlueFlex™
	550190	Air chamber Diaphragm	1	NBR
47	622070	Semi air chamber lower	1	
49	650542	Gasket	1	
50	180020	Air valve	1	
51	390290	O-ring Ø 29x3	1	
52	620680	Key	1	For 620172
53	620172	Shaft marked P	1	ø 20 mm (P) AR30
	620174	Shaft marked R	1	ø 3/4" (R) AR30
	622210	Shaft	1	ø 3/4" (R) AR40
54	659209	Diaphragm Chamber Assembly	1	NLA
	659213	Inlet pulsation Chamber	1	
55	620661	Flange	1	
56	620670	Washer	1	
57	180370	Bolt TE M8x25	1	T180*
58	620630	Ring seal	1	
59	620021	Cover	1	
60	650660	Diaphragm holder anodized	1	NLA Obsolete
61	650670	Diaphragm	1	NBR
	650671	Diaphragm	1	BlueFlex™
62	651670	Clamp	1	
63	1500350	Shield	1	
64	820670	Bolt TCEI M10x16	4	T90*
65	620190	Bearing	1	
66	880530	Plug 3/8" G	1	T180*
67	740290	O-ring Ø 14x1.78	1	
68	620930	Spacer	1	
69	620940	Spacer	1	
70	380230	Bearing	1	
71	380210	Bolt TE M8x75	2	T265*
72	380240	Nut M8	2	
73	380200	Base	2	
74	390270	Nut M8	2	T180*
75	450145	Flange	1	
76	110130	Ring nut 1/2"	1	
77	46730	Inlet pulsation damper assembly	1	
87	550350	O-ring Ø 23.81X2.62	1	

* Torque: in-lbs +/- 10%

Repair Kits



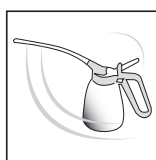
AR 43282 Buna diaphragms	
AR 43285 BlueFlex™ diaphragms	
AR 43283 Desmopan diaphragms	
Pos.	Qty
5	2
18	4
46	1



AR 1917 Valves	
Pos.	Qty
18	4
19	4



AR 1916 O-Rings	
Pos.	Qty
18	4
22	1
28	2
39	2
42	4
49	1
51	1
67	1



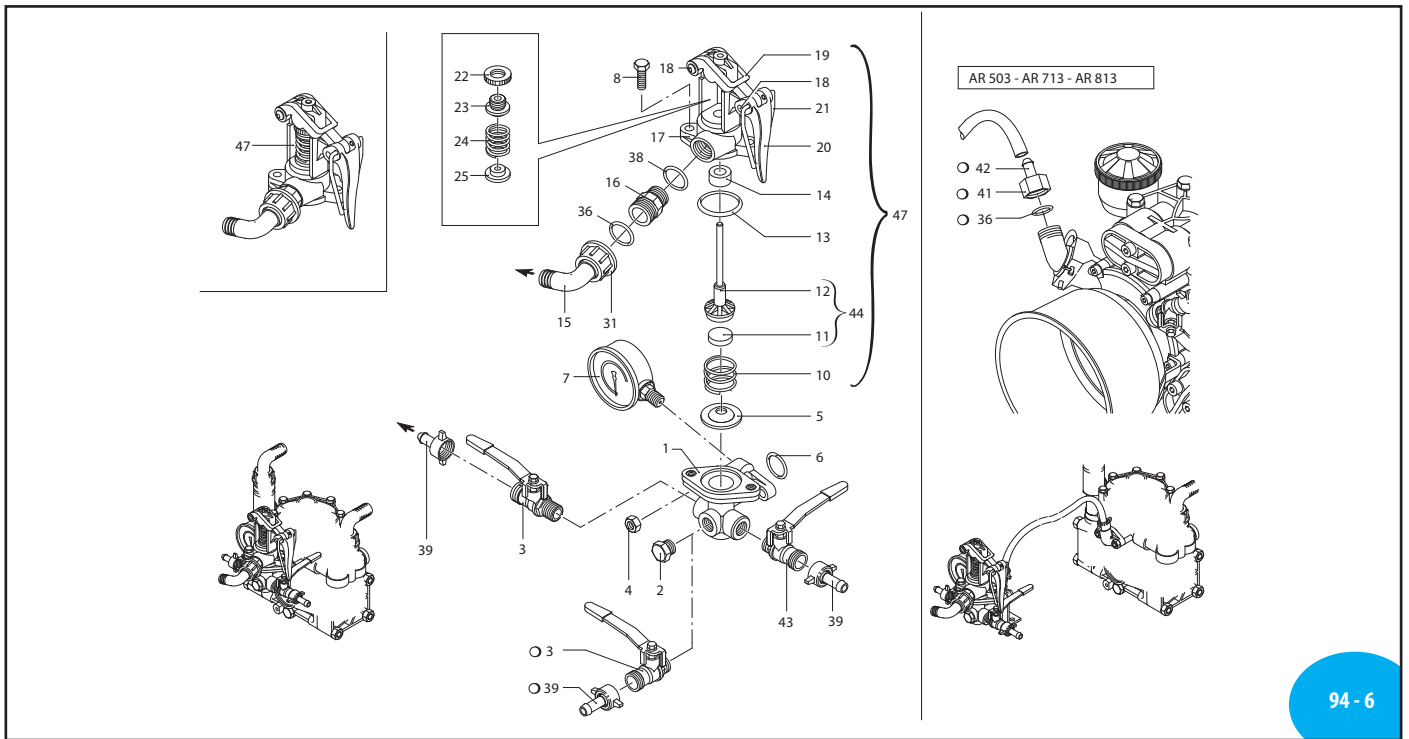
Suggested oil	
Type	Oz
AR64532D	32

Crankcase Oil
Capacity 26 oz

Medium pressure

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GI 40 / GIC40



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Pos	Code	Description	Qty	Note
1	620220	Relief valve body	1	
2	130171	Plug 3/8" G	1	T180*
3	130491	Ball valve 3/8" G - 1/2" G M-M DX	2	
4	390270	Nut M8	2	T180*
5	450110	Seat	1	GI40
6	450112	Seat	1	GIC40
7	550350	O-ring Ø 23.81X2.62	2	
8	550545	Pressure gauge	1	0-1150 PSI
9	180370	Bolt TE M8x25	2	T180*
10	320420	Spring	1	
11	110121	Seat	1	Desmopan
12	110120	Seat	1	Buna
13	110122	Seat	1	Viton GI40
14	450112	Seat	1	Ceramic GIC40
15	320433	Stem	1	
16	320511	O-ring Ø 37.8x4	1	
17	390140	Gasket	1	GI40
18	390141	Gasket	1	Viton GIC40
19	550460	Elbow 3/4"	1	
20	550440	Fitting 1/2" G - 3/4 G M-M	1	
21	320410	Body valve	1	GI40
22	320411	Body Valve	1	GIC40
23	320480	Hub pin	2	
24	320460	Fork	1	
25	320470	Lever	1	
26	320490	Support	1	
27	320450	Retaining washer	1	
28	320440	Ring nut	1	
29	110190	Spring	1	
30	230120	Retaining washer	1	
31	320406	Bracket	1	
32	450145	Flange	1	
33	550450	Ring Nut 3/4"	1	
34	160660	Bolt TE M8x35	2	T90*
35	880830	O-ring Ø 15.54x2.62	1	
36	180101	O-ring Ø 17.5x2	1	
37	110131	Ring nut / HB 1/2" x 3/8"	2	Optional
38	110130	Ring nut / HB 1/2" x 1/2"	2	
39	1040790	Ring nut 3/4" G	1	o
40	1150580	Hose barb Ø 13	1	o
41	130492	Ball valve 3/8" G - 1/2" G M-M SX	1	

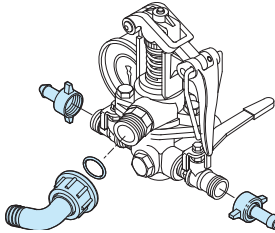
Pos	Code	Description	Qty	Note
44	329202	Seat Guide assembly	1	GI40
47	1923	Valve kit Adjustment	1	GI40
o Not included				
* Torque: in-lbs +/- 10%				

AR 1757 Viton valve seats (GI40)		AR 1925 Desmopan valve seats (GI40)		AR 46016 Ceramic valve seats (GIC40)	
Pos.	Qty	Pos.	Qty	Pos.	Qty
5	1	5	1	5	1
10	1	10	1	10	1
11	1	11	1	11	1
12	1	12	1	12	1
13	1	13	1	13	1
14	1	14	1	14	1

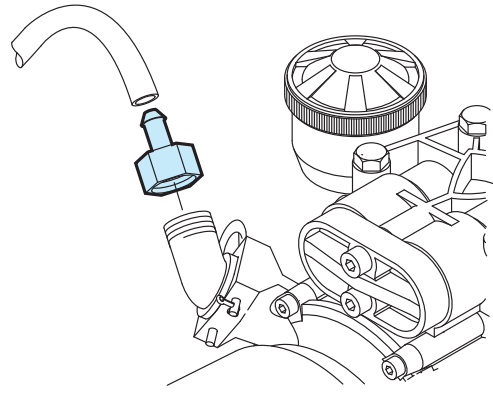
GI 40 / GIC 40

For GI 40

KIT 977 "I"



KIT 982 "S"



KIT 980 "S"

Build-in control unit and remote control

AR 977 "I"
Build in control

Pos.	Qty	Pos.	Qty
15	1		
31	1		
36	1		
39	2		
For AR 30 - AR 50 - AR 303 - AR 403			

AR 980 "S"
Remote control

Pos.	Qty	Pos.	Qty
3	1		
4	2		
6	1		
15	1		
28	1		
30	1		
31	1		
32	1		
33	2		
36	1		
39	3		
For AR 30 - AR 50 - AR 303 - AR 403			

AR 982 "S"
Remote control

Pos.	Qty	Pos.	Qty
3	1	41	1
4	2	42	1
6	1		
15	1		
28	1		
30	1		
31	1		
32	1		
33	2		
36	2		
39	3		
For AR 503			

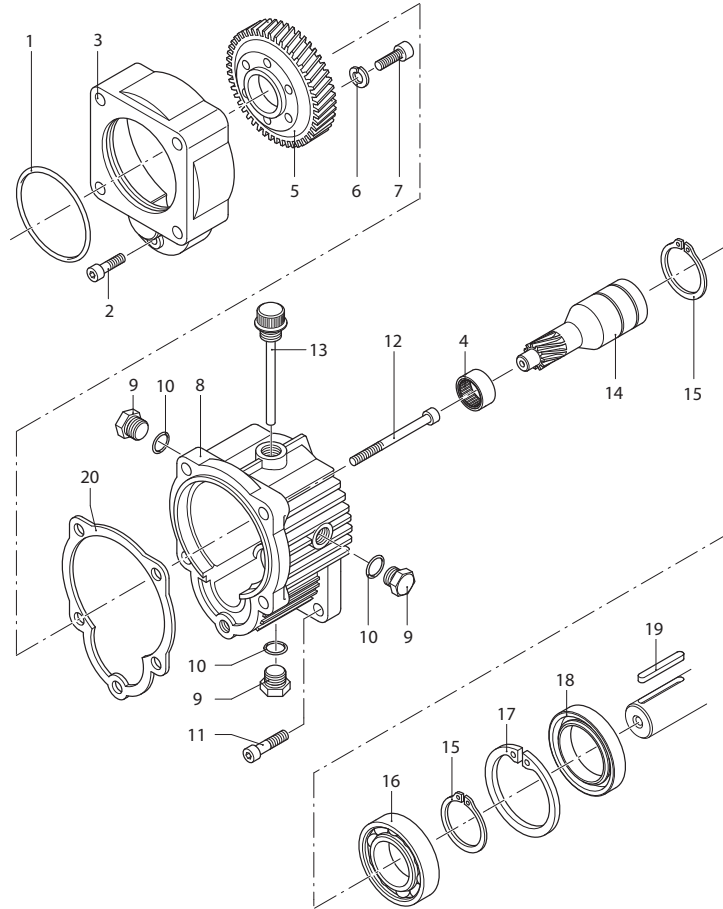
Control units

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AR 1636 : Gear Reduction

Per - For: AR 30 - AR 303 - AR 403

Ø 3/4" Straight Keyed Shaft



90 - 1

Gear boxes

Pos	Cod.	Description	Q.ty	Note
1	620561	O-ring	Ø 78x2,5	1
2	180030	Bolt	TCEI M8x20	1
3	621000	Adapter Flange		1
4	620990	Bearing		1
5	651620	Gear	Z=64	1
6	200231	Washer		3
7	620470	Bolt	TCEI M10x20	3
8	620960	Body		1
9	1980740	Plug	3/8" G brass	3
10	740290	O-ring	Ø 14x1,78	3
11	651000	Bolt	5/16"x24UNFx1"	4
12	621010	Bolt	TCEI M10x75	4
13	1140370	Plug		1
14	621660	Pinion	Z=11	1
15	320240	Ring	circlip Øe 40	2
16	961780	Bearing		1
17	961790	Ring	circlip Øi 68	1
18	961800	Oil seal		1
19	881090	Key		1
20	620950	Gasket		1



Suggested Oil

Type

90 W Gear Lube

For gas engine with 3/4" shaft, flange SAE J609a

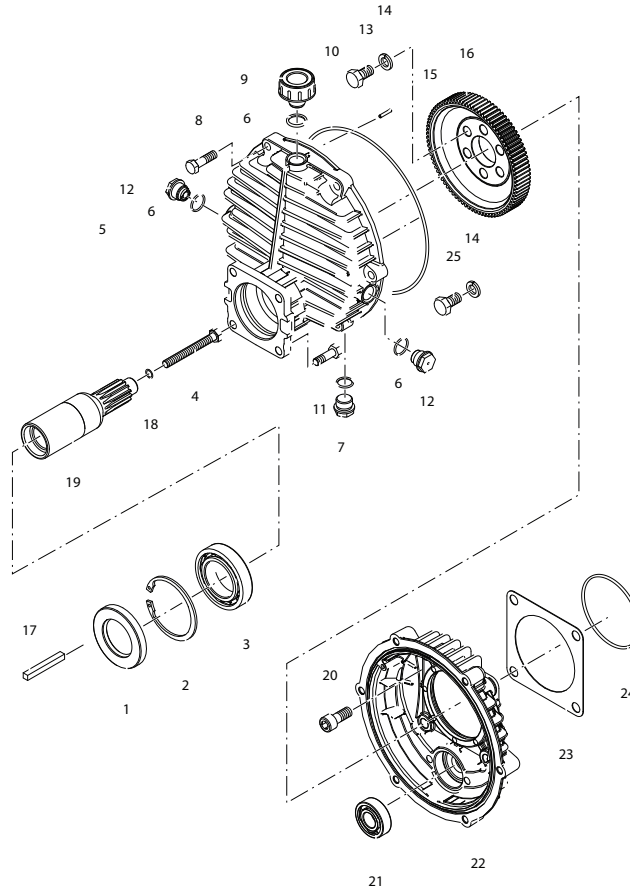
*Torque: in-lbs +/- 10%

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AR 1666 : Gear Reduction

Per - For: AR 30 - AR 303 - AR 403

Ø 3/4" Straight Keyed Shaft



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Pos	Cod.	Description	Q.ty	Note
1	540331	Seal	1	
2	200390	Snap ring	Øi 62	1
3	621130	Bearing		1
4	2960050	Bolt	5/16" 24 UNF 2B	1 T177*
5	2960020	Body		1
6	740290	O-ring	Ø 14x1.78	4
7	1980740	Plug	3/8" G brass	1
8	390450	Bolt	M8x30	6 T177*
9	2960070	Plug		1
10	2960060	O-ring	Ø 177.47x2.62	1
11	1382050	Bolt	5/16" 24 UNF 1"	4 T221"
12	1980290	Sight glass	3/8" G	2
13	620340	Bolt	M10x20	3 T217*
14	200231	Washer		6
15	2960080	Pin		1
16	2960030	Gear	Z=85	1
17	881090	Key		1
18	600180	O-ring	Ø 7.66x1.78	1
19	2960040	Pinion	Z=14 (3/4")	1
20	160671	Bolt	M10x25	4 T221"
21	1220260	Bearing		1
22	2960010	Cover		1
23	650270	Gasket		1
24	620561	O-ring	Ø 78x2.5	1 a
25	160670	Bolt	M10x25	3 T217*



Suggested Oil

Type

90 W Gear Lube

For gas engine with 3/4" P.T.O. shaft, flange SAE J609a

*Torque: in-lbs +/- 10%